

**4 M-BIT DYNAMIC RAM
256K-WORD BY 16-BIT, EDO,
BYTE READ/WRITE MODE****Description**

The μ PD424210 is a 262,144 words by 16 bits CMOS dynamic RAM with optional EDO.

EDO is a kind of page mode and is useful for the read operation.

The μ PD424210 is packaged in 44-pin plastic TSOP (II) and 40-pin plastic SOJ.

Features

- EDO (Hyper page mode)
- 262,144 words by 16 bits organization
- Single power supply
 - +5.0 V \pm 10 % : μ PD424210-60, 424210-70
 - +5.0 V \pm 5 % : μ PD424210-60-G

| Part number | Power consumption Active (MAX.) | Access time (MAX.) | R/W cycle time (MIN.) | EDO (Hyper page mode) cycle time (MIN.) |
|---------------------|------------------------------------|-----------------------|--------------------------|--|
| μ PD424210-60 | 880 mW | 60 ns | 104 ns | 25 ns |
| μ PD424210-60-G | 840 mW | 60 ns | 104 ns | 25 ns |
| μ PD424210-70 | 825 mW | 70 ns | 124 ns | 30 ns |

| Part number | Refresh cycle | Refresh | Power consumption at standby (MAX.) |
|---------------------|-----------------|---|--|
| μ PD424210-60 | 512 cycles/8 ms | $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh, | 5.5 mW (CMOS level input) |
| μ PD424210-70 | | $\overline{\text{RAS}}$ only refresh, | |
| μ PD424210-60-G | 512 cycles/8 ms | Hidden refresh | 5.25 mW (CMOS level input) |

The information in this document is subject to change without notice.

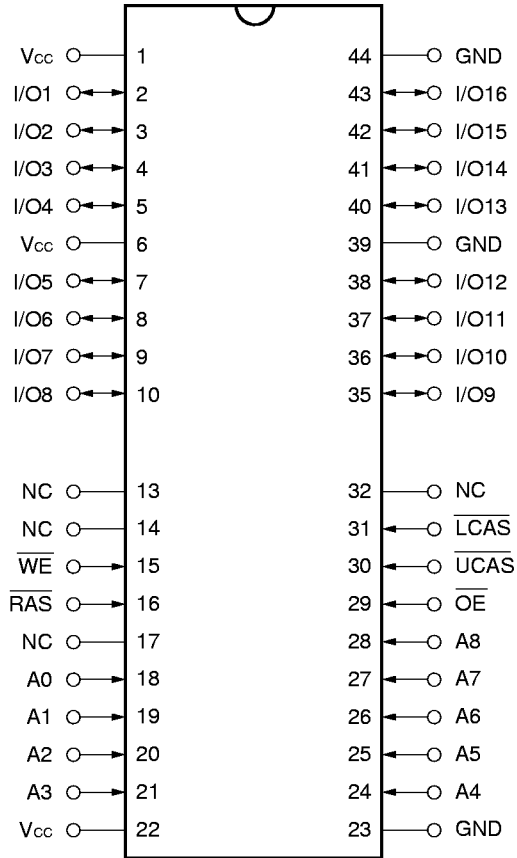
Ordering Information

| Part number | Access time (MAX.) | Package | Refresh |
|----------------------|-----------------------|--------------------------------------|--|
| μPD424210G5-60-7JF | 60 | 44-pin plastic TSOP(II) (400 mil) | $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh $\overline{\text{RAS}}$ only refresh Hidden refresh |
| μPD424210G5-60-7JF-G | 60 | | |
| μPD424210G5-70-7JF | 70 | | |
| μPD424210LE-60 | 60 | 40-pin plastic SOJ (400 mil) | |
| μPD424210LE-60-G | 60 | | |
| μPD424210LE-70 | 70 | | |

Pin Configurations (Marking Side)

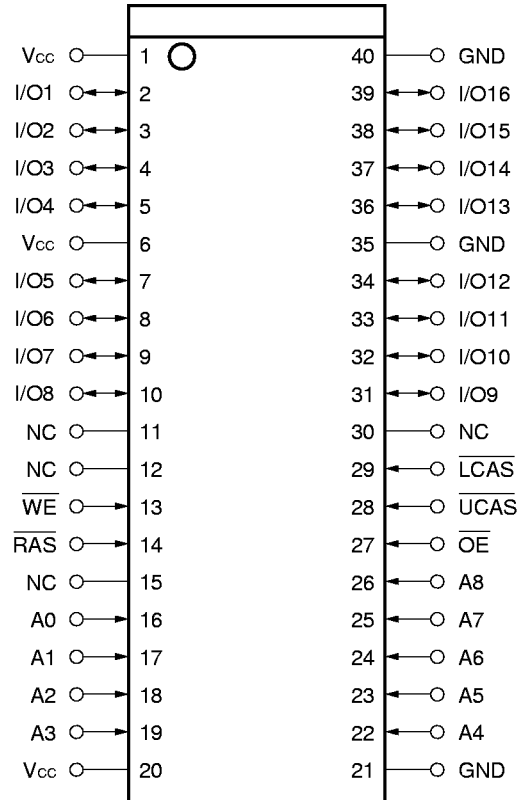
44-pin Plastic TSOP (II) (400 mil)

μPD424210G5-7JF



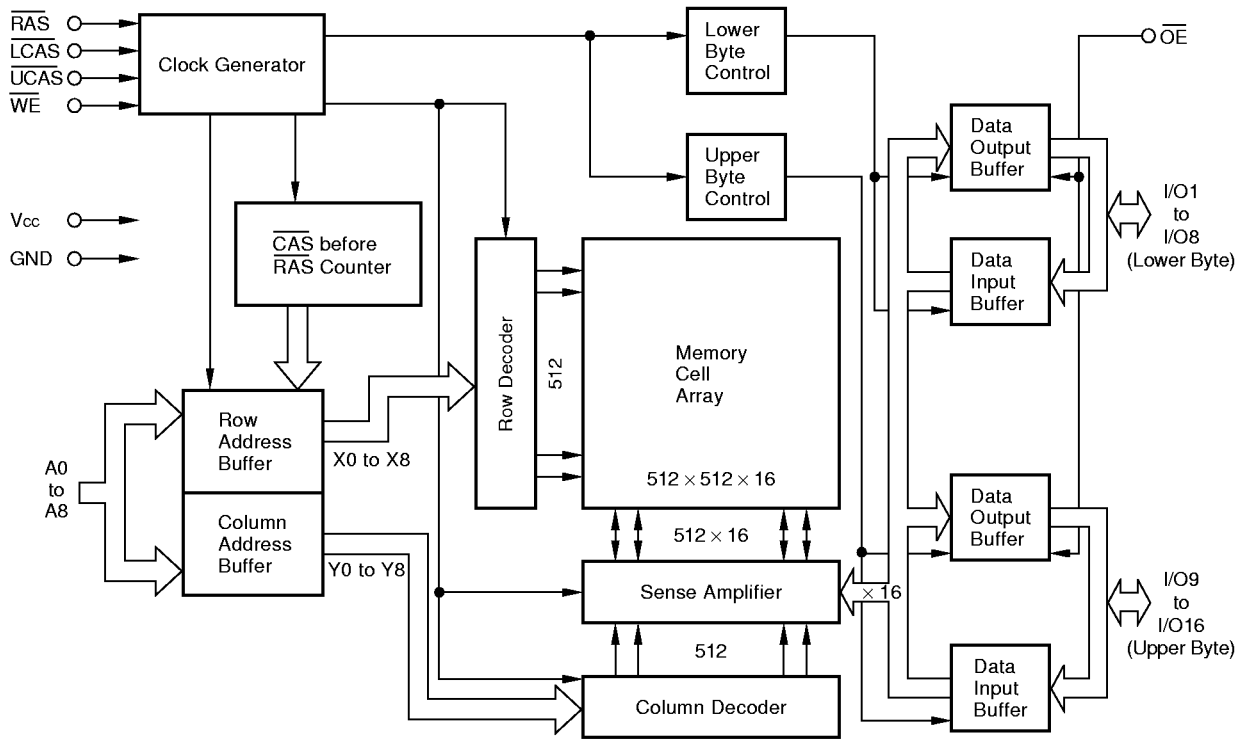
40-pin Plastic SOJ (400 mil)

μPD424210LE



- A0 to A8 : Address Inputs
- [Row: A0 to A8, Column: A0 to A8]
- I/O1 to I/O16 : Data Inputs/Outputs
- RAS : Row Address Strobe
- UCAS : Column Address Strobe (upper)
- LCAS : Column Address Strobe (lower)
- WE : Write Enable
- OE : Output Enable
- V_{CC} : Power Supply
- GND : Ground
- NC : No Connection

Block Diagram



Input/Output Pin Functions

The μPD424210 has input pins \overline{RAS} , \overline{CAS} ^{Note}, \overline{WE} , \overline{OE} , A0 to A8 and input/output pins I/O1 to I/O16.

| Pin name | Input/Output | Function |
|---|--------------|---|
| \overline{RAS} (Row address strobe) | Input | \overline{RAS} activates the sense amplifier by latching a row address and selecting a corresponding word line. It refreshes memory cell array of one line selected by the row address. It also selects the following function. • \overline{CAS} before \overline{RAS} refresh |
| \overline{CAS} (Column address strobe) | Input | \overline{CAS} activates data input/output circuit by latching column address and selecting a digit line connected with the sense amplifier. |
| A0 to A8 (Address inputs) | Input | Address bus. Input total 18-bit of address signal, upper 9-bit and lower 9-bit in sequence (address multiplex method). Therefore, one word is selected from 262,144-word by 16-bit memory cell array. In actual operation, latch row address by specifying row address and activating \overline{RAS} . Then, switch the address bus to column address and activate \overline{CAS} . Each address is taken into the device when \overline{RAS} and \overline{CAS} are activated. Therefore, the address input setup time (t_{ASR} , t_{ASC}) and hold time (t_{RAH} , t_{CAH}) are specified for the activation of \overline{RAS} and \overline{CAS} . |
| \overline{WE} (Write enable) | Input | Write control signal. Write operation is executed by activating \overline{RAS} , \overline{CAS} and \overline{WE} . |
| \overline{OE} (Output enable) | Input | Read control signal. Read operation can be executed by activating \overline{RAS} , \overline{CAS} and \overline{OE} . If \overline{WE} is activated during read operation, \overline{OE} is to be ineffective in the device. Therefore, read operation cannot be executed. |
| I/O1 to I/O16 (Data inputs/outputs) | Input/Output | 16-bit data bus. I/O1 to I/O16 are used to input/output data. |

Note \overline{CAS} means \overline{UCAS} and \overline{LCAS} .

Hyper Page Mode (EDO)

The hyper page mode (EDO) is a kind of page mode with enhanced features. The two major features of the hyper page mode (EDO) are as follows.

1. Data output time is extended.

In the hyper page mode (EDO), the output data is held to the next $\overline{\text{CAS}}$ cycle's falling edge, instead of the rising edge. For this reason, valid data output time in the hyper page mode (EDO) is extended compared with the fast page mode (= data extend function). In the fast page mode, the data output time becomes shorter as the $\overline{\text{CAS}}$ cycle time becomes shorter. Therefore, in the hyper page mode (EDO), the timing margin in read cycle is larger than that of the fast page mode even if the $\overline{\text{CAS}}$ cycle time becomes shorter.

2. The $\overline{\text{CAS}}$ cycle time in the hyper page mode (EDO) is shorter than that in the fast page mode.

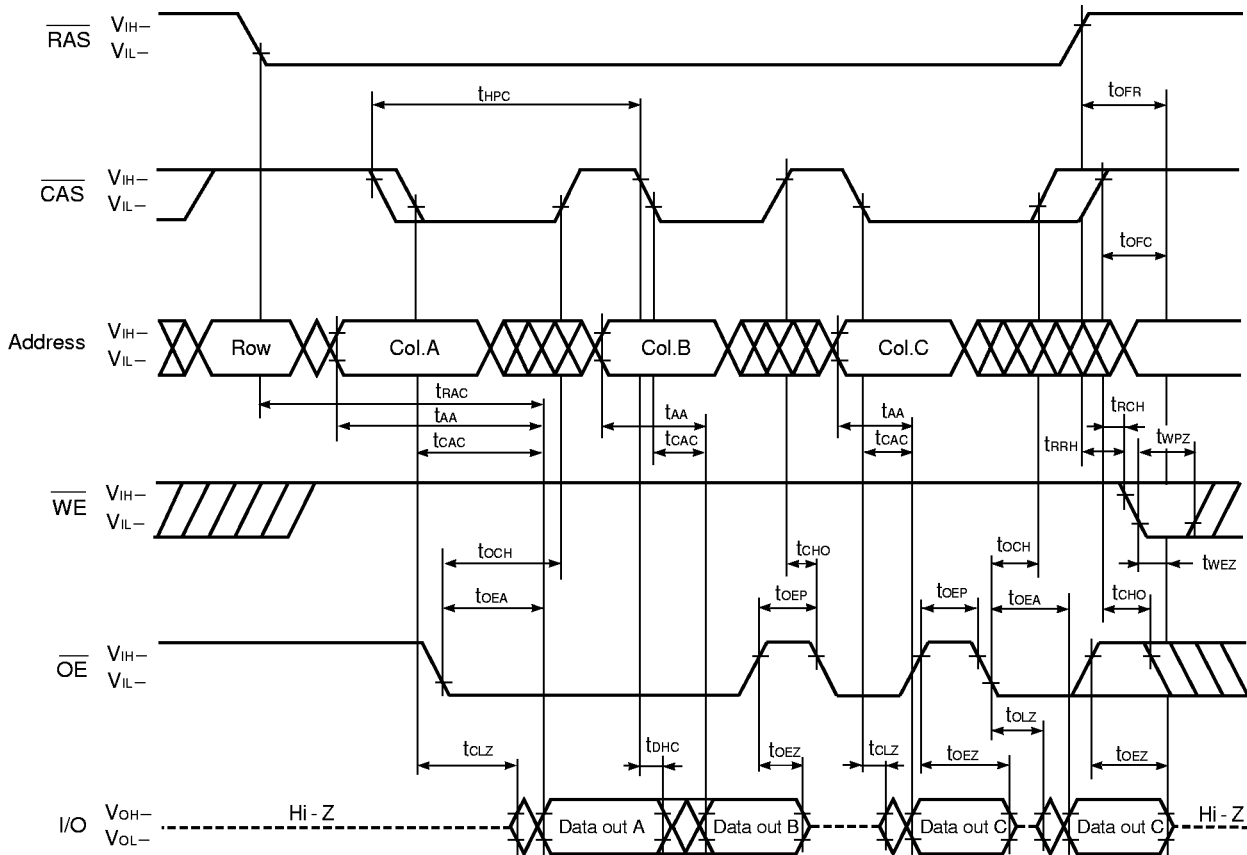
In the hyper page mode (EDO), due to the data extend function, the $\overline{\text{CAS}}$ cycle time can be shorter than in the fast page mode if the timing margin is the same.

Taking a device whose t_{RAC} is 60 ns as an example, the $\overline{\text{CAS}}$ cycle time in the fast page mode is 25 ns while that in the fast page mode is 40 ns.

In the hyper page mode (EDO), read (data out) and write (data in) cycles can be executed repeatedly during one $\overline{\text{RAS}}$ cycle. The hyper page mode (EDO) allows both read and write operations during one cycle.

The following shows a part of the hyper page mode (EDO) read cycle. Specifications to be observed are described in the next page.

Hyper Page Mode (EDO) Read Cycle



Cautions when using the hyper page mode (EDO)

1. $\overline{\text{CAS}}$ access should be used to operate t_{HPC} at the MIN. value.
2. To make I/Os to Hi-Z in read cycle, it is necessary to control $\overline{\text{RAS}}$, $\overline{\text{CAS}}$, $\overline{\text{WE}}$, $\overline{\text{OE}}$ as follows. The effective specification depends on the state of each signal.
 - (1) Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are inactive (at the end of read cycle)
 - $\overline{\text{WE}}$: inactive, $\overline{\text{OE}}$: active
 - t_{OFC} is effective when $\overline{\text{RAS}}$ is inactivated before $\overline{\text{CAS}}$ is inactivated.
 - t_{OFR} is effective when $\overline{\text{CAS}}$ is inactivated before $\overline{\text{RAS}}$ is inactivated.
 - The slower of t_{OFC} and t_{OFR} becomes effective.
 - (2) Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are active or either $\overline{\text{RAS}}$ or $\overline{\text{CAS}}$ is active (in read cycle)
 - $\overline{\text{WE}}$, $\overline{\text{OE}}$: inactive \cdots t_{OEZ} is effective.
 - Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are inactive or $\overline{\text{RAS}}$ is active and $\overline{\text{CAS}}$ is inactive (at the end of read cycle)
 - $\overline{\text{WE}}$, $\overline{\text{OE}}$: active and either t_{RRH} or t_{RCH} must be met \cdots t_{WEZ} and t_{WPZ} are effective.
 - The faster of t_{OEZ} and t_{WEZ} becomes effective.

The faster of (1) and (2) becomes effective.
3. In read cycle, the effective specification depends on the state of $\overline{\text{CAS}}$ signal when controlling data output with the $\overline{\text{OE}}$ signal.
 - (1) $\overline{\text{CAS}}$: inactive, $\overline{\text{OE}}$: active \cdots t_{CHO} is effective.
 - (2) $\overline{\text{CAS}}$, $\overline{\text{OE}}$: active \cdots t_{OCH} is effective.

Electrical Specifications

- $\overline{\text{CAS}}$ means $\overline{\text{UCAS}}$ and $\overline{\text{LCAS}}$.
- All voltages are referenced to GND.
- After power up ($V_{CC} \geq V_{CC(MIN.)}$), wait more than 100 μs ($\overline{\text{RAS}}$, $\overline{\text{CAS}}$ inactive) and then, execute eight $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ or $\overline{\text{RAS}}$ only refresh cycles as dummy cycles to initialize internal circuit.

Absolute Maximum Ratings

| Parameter | Symbol | Condition | Rating | Unit |
|------------------------------------|-----------|-----------|--------------|------|
| Voltage on any pin relative to GND | V_T | | -1.0 to +7.0 | V |
| Supply voltage | V_{CC} | | -1.0 to +7.0 | V |
| Output current | I_O | | 50 | mA |
| Power dissipation | P_D | | 1 | W |
| Operating ambient temperature | T_A | | 0 to +70 | °C |
| Storage temperature | T_{sig} | | -55 to +125 | °C |

Caution Exposing the device to stress above those listed in Absolute Maximum Ratings could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational section of this specification. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

Recommended Operating Conditions

| Parameter | Symbol | Condition | MIN. | TYP. | MAX. | Unit |
|-------------------------------|----------|----------------|------|------|----------------|------|
| Supply voltage | V_{CC} | μPD424210-60 | 4.5 | 5.0 | 5.5 | V |
| | | μPD424210-70 | | | | |
| | | μPD424210-60-G | 4.75 | 5.0 | 5.25 | |
| High level input voltage | V_{IH} | | 2.4 | | $V_{CC} + 1.0$ | V |
| Low level input voltage | V_{IL} | | -1.0 | | +0.8 | V |
| Operating ambient temperature | T_A | | 0 | | 70 | °C |

Capacitance ($T_A = 25\text{ °C}$, $f = 1\text{ MHz}$)

| Parameter | Symbol | Test condition | MIN. | TYP. | MAX. | Unit |
|-------------------------------|-----------|---|------|------|------|------|
| Input capacitance | C_{I1} | Address | | | 5 | pF |
| | C_{I2} | $\overline{\text{RAS}}$, $\overline{\text{CAS}}$, $\overline{\text{WE}}$, $\overline{\text{OE}}$ | | | 7 | |
| Data input/output capacitance | $C_{I/O}$ | I/O | | | 7 | pF |

DC Characteristics (Recommended operating conditions unless otherwise noted)

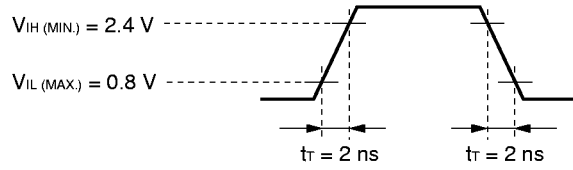
| Parameter | Symbol | Test condition | | MIN. | MAX. | Unit | Notes |
|---|-------------------|---|------------------------------|------|------|------|------------|
| Operating current | I _{CC1} | $\overline{RAS}, \overline{CAS}$ cycling | t _{RAC} = 60 ns | | 160 | mA | 1, 2, 3 |
| | | t _{RC} = t _{RC(MIN.)} , I _O = 0 mA | t _{RAC} = 70 ns | | 150 | | |
| Standby current | I _{CC2} | $\overline{RAS}, \overline{CAS} \geq V_{IH(MIN.)}$, I _O = 0 mA | | | 2.0 | mA | |
| | | $\overline{RAS}, \overline{CAS} \geq V_{CC} - 0.2$ V, I _O = 0 mA | | | 1.0 | | |
| \overline{RAS} only refresh current | I _{CC3} | \overline{RAS} cycling, $\overline{CAS} \geq V_{IH(MIN.)}$ | t _{RAC} = 60 ns | | 160 | mA | 1, 2, 3, 4 |
| | | t _{RC} = t _{RC(MIN.)} , I _O = 0 mA | t _{RAC} = 70 ns | | 150 | | |
| Operating current (Hyper page mode (EDO)) | I _{CC4} | $\overline{RAS} \leq V_{IL(MAX.)}$, \overline{CAS} cycling | t _{RAC} = 60 ns | | 160 | mA | 1, 2, 5 |
| | | t _{HPC} = t _{HPC(MIN.)} , I _O = 0 mA | t _{RAC} = 70 ns | | 150 | | |
| \overline{CAS} before \overline{RAS} refresh current | I _{CC5} | \overline{RAS} cycling | t _{RAC} = 60 ns | | 160 | mA | 1, 2 |
| | | t _{RC} = t _{RC(MIN.)} , I _O = 0 mA | t _{RAC} = 70 ns | | 150 | | |
| Input leakage current | I _{I(L)} | V _I = 0 to 5.5 V | μPD424210-60 μPD424210-70 | -10 | +10 | μA | |
| | | V _I = 0 to 5.25 V | μPD424210-60-G | | | | |
| | | All other pins not under test = 0 V | | | | | |
| Output leakage current | I _{O(L)} | V _O = 0 to 5.5 V | μPD424210-60 μPD424210-70 | -10 | +10 | μA | |
| | | V _O = 0 to 5.25 V | μPD424210-60-G | | | | |
| | | Output in disabled (Hi-Z) | | | | | |
| High level output voltage | V _{OH} | I _O = -5.0 mA | μPD424210-60 μPD424210-70 | 2.4 | | V | |
| | | I _O = -0.1 mA | μPD424210-60-G | | | | |
| Low level output voltage | V _{OL} | I _O = +4.2 mA | μPD424210-60 μPD424210-70 | | 0.4 | V | |
| | | I _O = +0.1 mA | μPD424210-60-G | | | | |

- Notes**
- I_{CC1}, I_{CC3}, I_{CC4} and I_{CC5} depend on cycle rates (t_{RC} and t_{HPC}).
 - Specified values are obtained with outputs unloaded.
 - I_{CC1} and I_{CC3} are measured assuming that address can be changed once or less during $\overline{RAS} \leq V_{IL(MAX.)}$ and $\overline{CAS} \geq V_{IH(MIN.)}$.
 - I_{CC3} is measured assuming that all column address inputs are held at either high or low.
 - I_{CC4} is measured assuming that all column address inputs are switched only once during each hyper page (EDO) cycle.

AC Characteristics (Recommended Operating Conditions unless otherwise noted)

AC Characteristics Test Conditions

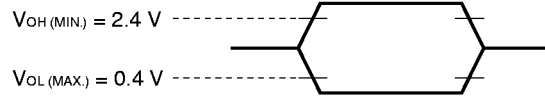
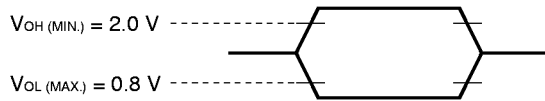
(1) Input timing specification



(2) Output timing specification

- μPD424210-60

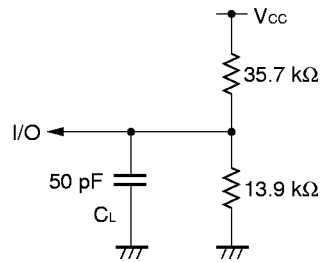
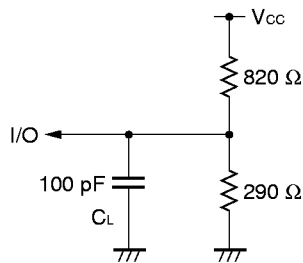
- μPD424210-60-G
- μPD424210-70



(3) Output loading conditions

- μPD424210-60
- μPD424210-70

- μPD424210-60-G



Common to Read, Write, Read Modify Write Cycle

| Parameter | Symbol | t _{RAC} = 60 ns | | t _{RAC} = 70 ns | | Unit | Notes |
|--|------------------|--------------------------|--------|--------------------------|--------|------|-------|
| | | MIN. | MAX. | MIN. | MAX. | | |
| Read / Write cycle time | t _{RC} | 104 | – | 124 | – | ns | |
| $\overline{\text{RAS}}$ precharge time | t _{RP} | 40 | – | 50 | – | ns | |
| $\overline{\text{CAS}}$ precharge time | t _{CPN} | 10 | – | 10 | – | ns | |
| $\overline{\text{RAS}}$ pulse width | t _{RAS} | 60 | 10,000 | 70 | 10,000 | ns | |
| $\overline{\text{CAS}}$ pulse width | t _{CAS} | 10 | 10,000 | 12 | 10,000 | ns | |
| $\overline{\text{RAS}}$ hold time | t _{RSH} | 10 | – | 12 | – | ns | |
| $\overline{\text{CAS}}$ hold time | t _{CSH} | 40 | – | 50 | – | ns | |
| $\overline{\text{RAS}}$ to $\overline{\text{CAS}}$ delay time | t _{RCD} | 14 | 45 | 14 | 50 | ns | 1 |
| $\overline{\text{RAS}}$ to column address delay time | t _{RAD} | 12 | 30 | 12 | 35 | ns | 1 |
| $\overline{\text{CAS}}$ to $\overline{\text{RAS}}$ precharge time | t _{CRP} | 5 | – | 5 | – | ns | 2 |
| Row address setup time | t _{ASR} | 0 | – | 0 | – | ns | |
| Row address hold time | t _{RAH} | 10 | – | 10 | – | ns | |
| Column address setup time | t _{ASC} | 0 | – | 0 | – | ns | |
| Column address hold time | t _{CAH} | 10 | – | 12 | – | ns | |
| $\overline{\text{OE}}$ lead time referenced to $\overline{\text{RAS}}$ | t _{OES} | 0 | – | 0 | – | ns | |
| $\overline{\text{CAS}}$ to data setup time | t _{CLZ} | 0 | – | 0 | – | ns | |
| $\overline{\text{OE}}$ to data setup time | t _{OLZ} | 0 | – | 0 | – | ns | |
| $\overline{\text{OE}}$ to data delay time | t _{OED} | 13 | – | 15 | – | ns | |
| Masked byte write hold time referenced to $\overline{\text{RAS}}$ | t _{MRH} | 0 | – | 0 | – | ns | |
| Transition time (rise and fall) | t _T | 1 | 50 | 1 | 50 | ns | |
| Refresh time | t _{REF} | – | 8 | – | 8 | ms | |

Notes 1. For read cycles, access time is defined as follows:

| Input conditions | Access time | Access time from $\overline{\text{RAS}}$ |
|---|-------------------------|--|
| t _{RAD} ≤ t _{RAD (MAX.)} and t _{RCD} ≤ t _{RCD (MAX.)} | t _{RAC (MAX.)} | t _{RAC (MAX.)} |
| t _{RAD} > t _{RAD (MAX.)} and t _{RCD} ≤ t _{RCD (MAX.)} | t _{AA (MAX.)} | t _{RAD} + t _{AA (MAX.)} |
| t _{RCD} > t _{RCD (MAX.)} | t _{CAC (MAX.)} | t _{RCD} + t _{CAC (MAX.)} |

t_{RAD (MAX.)} and t_{RCD (MAX.)} are specified as reference points only ; they are not restrictive operating parameters. They are used to determine which access time (t_{RAC}, t_{AA} or t_{CAC}) is to be used for finding out when output data will be available. Therefore, the input conditions t_{RAD} ≥ t_{RAD (MAX.)} and t_{RCD} ≥ t_{RCD (MAX.)} will not cause any operation problems.

2. t_{CRP (MIN.)} requirement is applied to $\overline{\text{RAS}}$, $\overline{\text{CAS}}$ cycles.

Read Cycle

| Parameter | Symbol | t _{TRAC} = 60 ns | | t _{TRAC} = 70 ns | | Unit | Notes |
|--|-------------------|---------------------------|------|---------------------------|------|------|-------|
| | | MIN. | MAX. | MIN. | MAX. | | |
| Access time from $\overline{\text{RAS}}$ | t _{TRAC} | – | 60 | – | 70 | ns | 1 |
| Access time from $\overline{\text{CAS}}$ | t _{TCAC} | – | 15 | – | 20 | ns | 1 |
| Access time from column address | t _{TAA} | – | 30 | – | 35 | ns | 1 |
| Access time from $\overline{\text{OE}}$ | t _{TOEA} | – | 15 | – | 20 | ns | |
| Column address lead time referenced to $\overline{\text{RAS}}$ | t _{TRAL} | 30 | – | 35 | – | ns | |
| Read command setup time | t _{TRCS} | 0 | – | 0 | – | ns | |
| Read command hold time referenced to $\overline{\text{RAS}}$ | t _{TRRH} | 0 | – | 0 | – | ns | 2 |
| Read command hold time referenced to $\overline{\text{CAS}}$ | t _{TRCH} | 0 | – | 0 | – | ns | 2 |
| Output buffer turn-off delay time from $\overline{\text{OE}}$ | t _{TOEZ} | 0 | 15 | 0 | 15 | ns | 3 |
| $\overline{\text{CAS}}$ hold time to $\overline{\text{OE}}$ | t _{TCHO} | 5 | – | 5 | – | ns | |

Notes 1. For read cycles, access time is defined as follows:

| Input conditions | Access time | Access time from $\overline{\text{RAS}}$ |
|---|--------------------------|--|
| t _{TRAD} ≤ t _{TRAD (MAX.)} and t _{TRCD} ≤ t _{TRCD (MAX.)} | t _{TRAC (MAX.)} | t _{TRAC (MAX.)} |
| t _{TRAD} > t _{TRAD (MAX.)} and t _{TRCD} ≤ t _{TRCD (MAX.)} | t _{TAA (MAX.)} | t _{TRAD} + t _{TAA (MAX.)} |
| t _{TRCD} > t _{TRCD (MAX.)} | t _{TCAC (MAX.)} | t _{TRCD} + t _{TCAC (MAX.)} |

t_{TRAD (MAX.)} and t_{TRCD (MAX.)} are specified as reference points only; they are not restrictive operating parameters. They are used to determine which access time (t_{TRAC}, t_{TAA} or t_{TCAC}) is to be used for finding out when output data will be available. Therefore, the input conditions t_{TRAD} ≥ t_{TRAD (MAX.)} and t_{TRCD} ≥ t_{TRCD (MAX.)} will not cause any operation problems.

2. Either t_{TRCH (MIN.)} or t_{TRRH (MIN.)} should be met in read cycles.
3. t_{TOEZ (MAX.)} defines the time when the output achieves the condition of Hi-Z and is not referenced to V_{OH} or V_{OL}.

Write Cycle

| Parameter | Symbol | t _{RAC} = 60 ns | | t _{RAC} = 70 ns | | Unit | Notes |
|--|------------------|--------------------------|------|--------------------------|------|------|-------|
| | | MIN. | MAX. | MIN. | MAX. | | |
| \overline{WE} hold time referenced to \overline{CAS} | t _{WCH} | 10 | – | 10 | – | ns | 1 |
| \overline{WE} pulse width | t _{WP} | 10 | – | 10 | – | ns | 1 |
| \overline{WE} lead time referenced to \overline{RAS} | t _{RWL} | 10 | – | 12 | – | ns | |
| \overline{WE} lead time referenced to \overline{CAS} | t _{CWL} | 10 | – | 12 | – | ns | |
| \overline{WE} setup time | t _{WCS} | 0 | – | 0 | – | ns | 2 |
| \overline{OE} hold time | t _{OEH} | 0 | – | 0 | – | ns | |
| Data-in setup time | t _{DS} | 0 | – | 0 | – | ns | 3 |
| Data-in hold time | t _{DH} | 10 | – | 10 | – | ns | 3 |

- Notes**
1. t_{WP (MIN.)} is applied to late write cycles or read modify write cycles. In early write cycles, t_{WCH (MIN.)} should be met.
 2. If t_{WCS} ≥ t_{WCS (MIN.)}, the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle.
 3. t_{DS (MIN.)} and t_{DH (MIN.)} are referenced to the \overline{CAS} falling edge in early write cycles. In late write cycles and read modify write cycles, they are referenced to the \overline{WE} falling edge.

Read Modify Write Cycle

| Parameter | Symbol | t _{RAC} = 60 ns | | t _{RAC} = 70 ns | | Unit | Note |
|--|------------------|--------------------------|------|--------------------------|------|------|------|
| | | MIN. | MAX. | MIN. | MAX. | | |
| Read modify write cycle time | t _{RWC} | 133 | – | 157 | – | ns | |
| \overline{RAS} to \overline{WE} delay time | t _{RWD} | 77 | – | 89 | – | ns | 1 |
| \overline{CAS} to \overline{WE} delay time | t _{CWD} | 32 | – | 37 | – | ns | 1 |
| Column address to \overline{WE} delay time | t _{AWD} | 47 | – | 54 | – | ns | 1 |

- Note**
1. If t_{WCS} ≥ t_{WCS (MIN.)}, the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle. If t_{RWD} ≥ t_{RWD (MIN.)}, t_{CWD} ≥ t_{CWD (MIN.)}, t_{AWD} ≥ t_{AWD (MIN.)} and t_{CPWD} ≥ t_{CPWD (MIN.)}, the cycle is a read modify write cycle and the data out will contain data read from the selected cell. If neither of the above conditions is met, the state of the data out is indeterminate.

Hyper Page Mode (EDO)

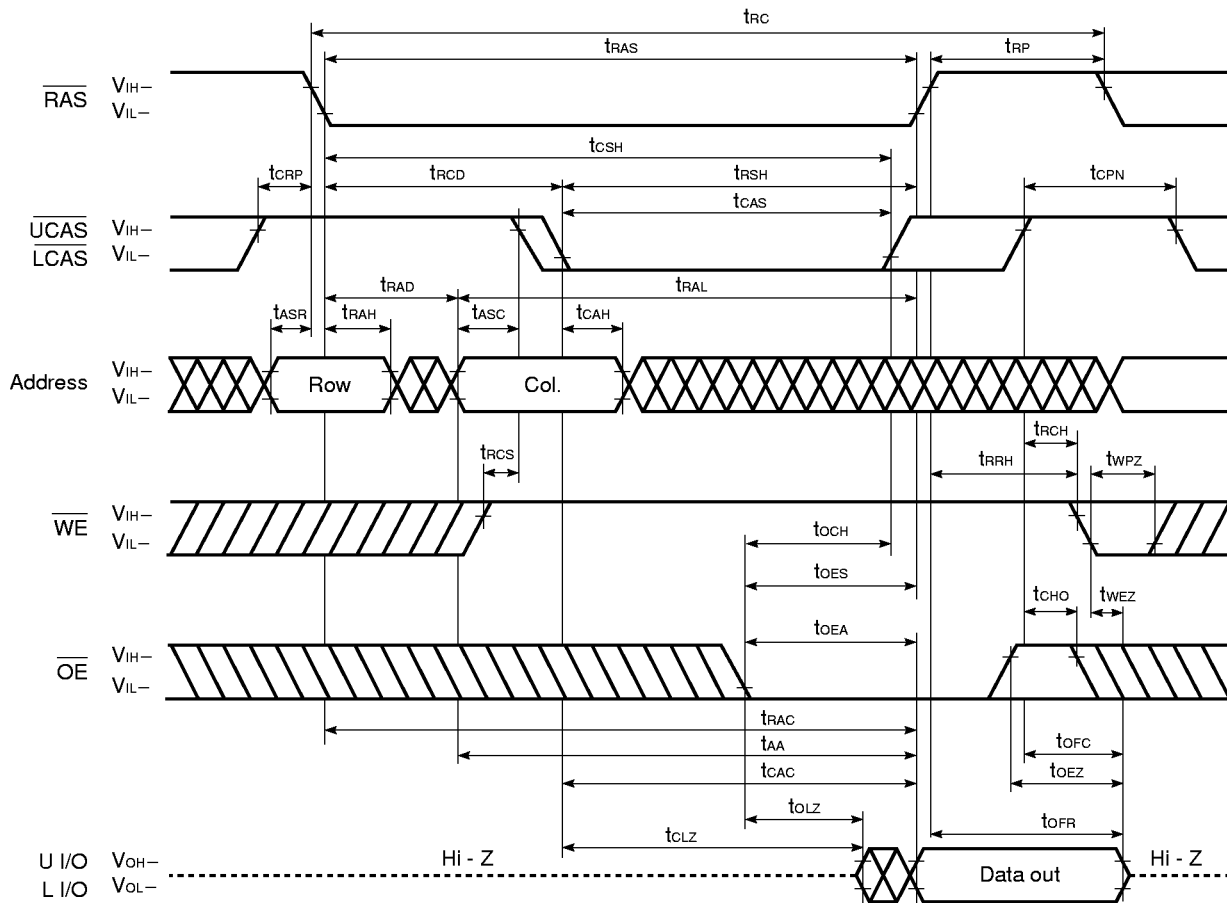
| Parameter | Symbol | t _{RAC} = 60 ns | | t _{RAC} = 70 ns | | Unit | Notes |
|--|--------------------|--------------------------|---------|--------------------------|---------|------|-------|
| | | MIN. | MAX. | MIN. | MAX. | | |
| Read / Write cycle time | t _{HPC} | 25 | – | 30 | – | ns | 1 |
| $\overline{\text{RAS}}$ pulse width | t _{RASP} | 60 | 125,000 | 70 | 125,000 | ns | |
| $\overline{\text{CAS}}$ pulse width | t _{HCAS} | 10 | 10,000 | 12 | 10,000 | ns | |
| $\overline{\text{CAS}}$ precharge time | t _{CP} | 10 | – | 10 | – | ns | |
| Access time from $\overline{\text{CAS}}$ precharge | t _{ACP} | – | 35 | – | 40 | ns | |
| $\overline{\text{CAS}}$ precharge to $\overline{\text{WE}}$ delay time | t _{CPWD} | 52 | – | 59 | – | ns | 2 |
| $\overline{\text{RAS}}$ hold time from $\overline{\text{CAS}}$ precharge | t _{RHCP} | 35 | – | 40 | – | ns | |
| Read modify write cycle time | t _{HPRWC} | 66 | – | 75 | – | ns | |
| Data output hold time | t _{DHC} | 5 | – | 5 | – | ns | |
| $\overline{\text{OE}}$ to $\overline{\text{CAS}}$ hold time | t _{OCH} | 5 | – | 5 | – | ns | 4 |
| $\overline{\text{OE}}$ precharge time | t _{OEP} | 5 | – | 5 | – | ns | |
| Output buffer turn-off delay from $\overline{\text{WE}}$ | t _{WEZ} | 0 | 13 | 0 | 15 | ns | 3,4 |
| $\overline{\text{WE}}$ pulse width | t _{WPZ} | 10 | – | 10 | – | ns | 4 |
| Output buffer turn-off delay from $\overline{\text{RAS}}$ | t _{OFR} | 0 | 13 | 0 | 15 | ns | 3,4 |
| Output buffer turn-off delay from $\overline{\text{CAS}}$ | t _{OFC} | 0 | 13 | 0 | 15 | ns | 3,4 |

- Notes**
- t_{HPC} (MIN.) is applied to $\overline{\text{CAS}}$ access.
 - If t_{WCS} ≥ t_{WCS} (MIN.), the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle. If t_{RWD} ≥ t_{RWD} (MIN.), t_{CWD} ≥ t_{CWD} (MIN.), t_{AWD} ≥ t_{AWD} (MIN.) and t_{CPWD} ≥ t_{CPWD} (MIN.), the cycle is a read modify write cycle and the data out will contain data read from the selected cell. If neither of the above conditions is met, the state of the data out is indeterminate.
 - $\overline{\text{WE}}$: inactive (in read cycle)
 $\overline{\text{CAS}}$: inactive, $\overline{\text{OE}}$: active t_{CHO} is effective.
 $\overline{\text{CAS}}$, $\overline{\text{OE}}$: active t_{OCH} is effective.
 - t_{OFC} (MAX.), t_{OFR} (MAX.) and t_{WEZ} (MAX.) define the time when the output achieves the conditions of Hi-Z and is not referenced to V_{OH} or V_{OL}.
 - To make I/Os to Hi-Z in read cycle, it is necessary to control $\overline{\text{RAS}}$, $\overline{\text{CAS}}$, $\overline{\text{WE}}$, $\overline{\text{OE}}$ as follows. The effective specification depends on state of each signal.
 - Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are inactive (at the end of the read cycle)
 $\overline{\text{WE}}$: inactive, $\overline{\text{OE}}$: active
 t_{OFC} is effective when $\overline{\text{RAS}}$ is inactivated before $\overline{\text{CAS}}$ is inactivated.
 t_{OFR} is effective when $\overline{\text{CAS}}$ is inactivated before $\overline{\text{RAS}}$ is inactivated.
 - Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are active or either $\overline{\text{RAS}}$ or $\overline{\text{CAS}}$ is active (in read cycle)
 $\overline{\text{WE}}$, $\overline{\text{OE}}$: inactive t_{OEZ} is effective.
 Both $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are inactive or $\overline{\text{RAS}}$ is active and $\overline{\text{CAS}}$ is inactive (at the end of read cycle)
 $\overline{\text{WE}}$, $\overline{\text{OE}}$: active and either t_{RRH} or t_{RCH} must be met t_{WEZ} and t_{WPZ} are effective.
 The faster of t_{OEZ} and t_{WEZ} becomes effective.
- The faster of (1) and (2) becomes effective.

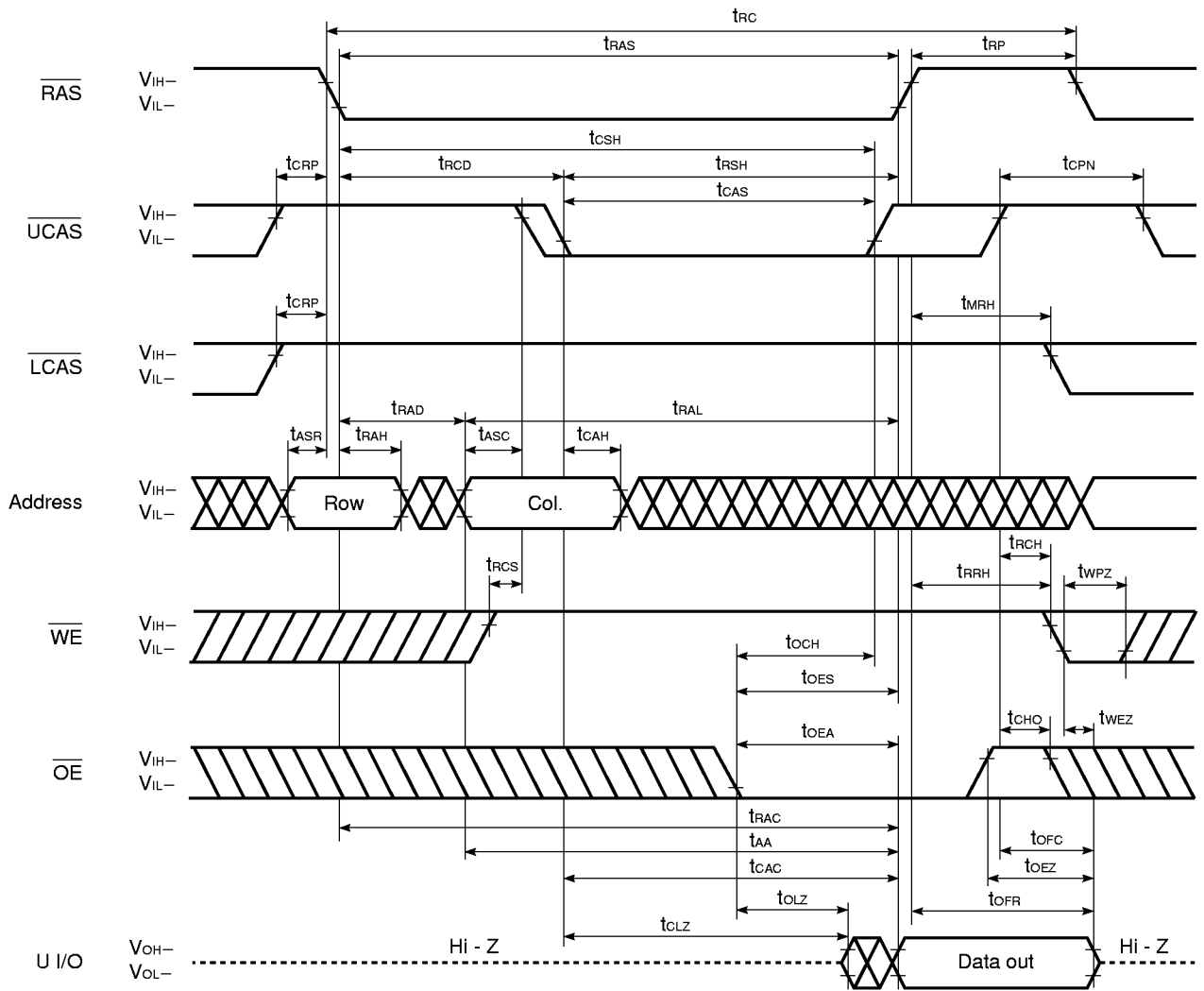
Refresh Cycle

| Parameter | Symbol | t _{RAC} = 60 ns | | t _{RAC} = 70 ns | | Unit | Note |
|---|------------------|--------------------------|------|--------------------------|------|------|------|
| | | MIN. | MAX. | MIN. | MAX. | | |
| $\overline{\text{CAS}}$ setup time | t _{CSR} | 5 | – | 5 | – | ns | |
| $\overline{\text{CAS}}$ hold time ($\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh) | t _{CHR} | 10 | – | 10 | – | ns | |
| $\overline{\text{RAS}}$ precharge $\overline{\text{CAS}}$ hold time | t _{RPC} | 5 | – | 5 | – | ns | |
| $\overline{\text{WE}}$ hold time | t _{WHR} | 15 | – | 15 | – | ns | |

Read Cycle

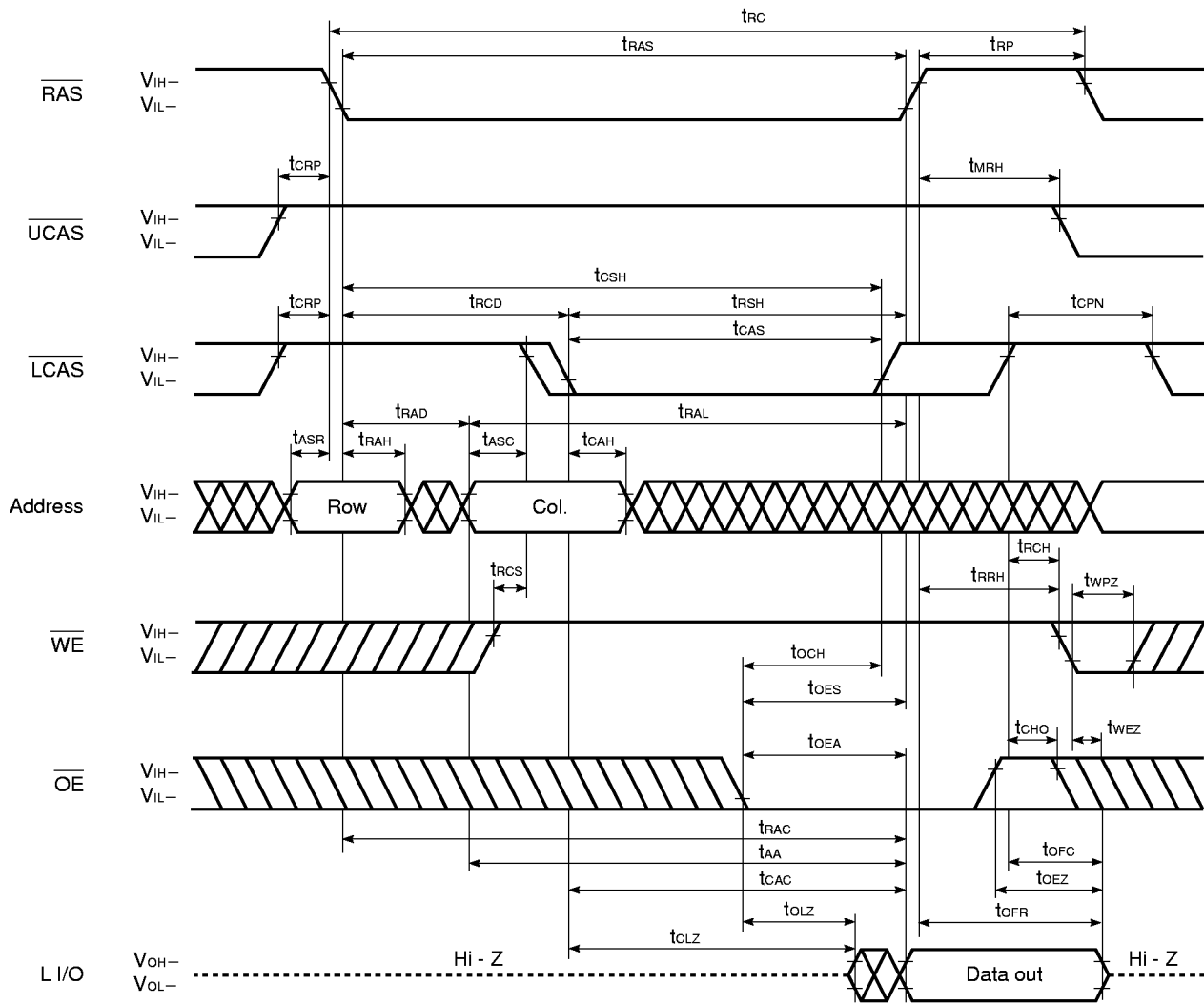


Upper Byte Read Cycle



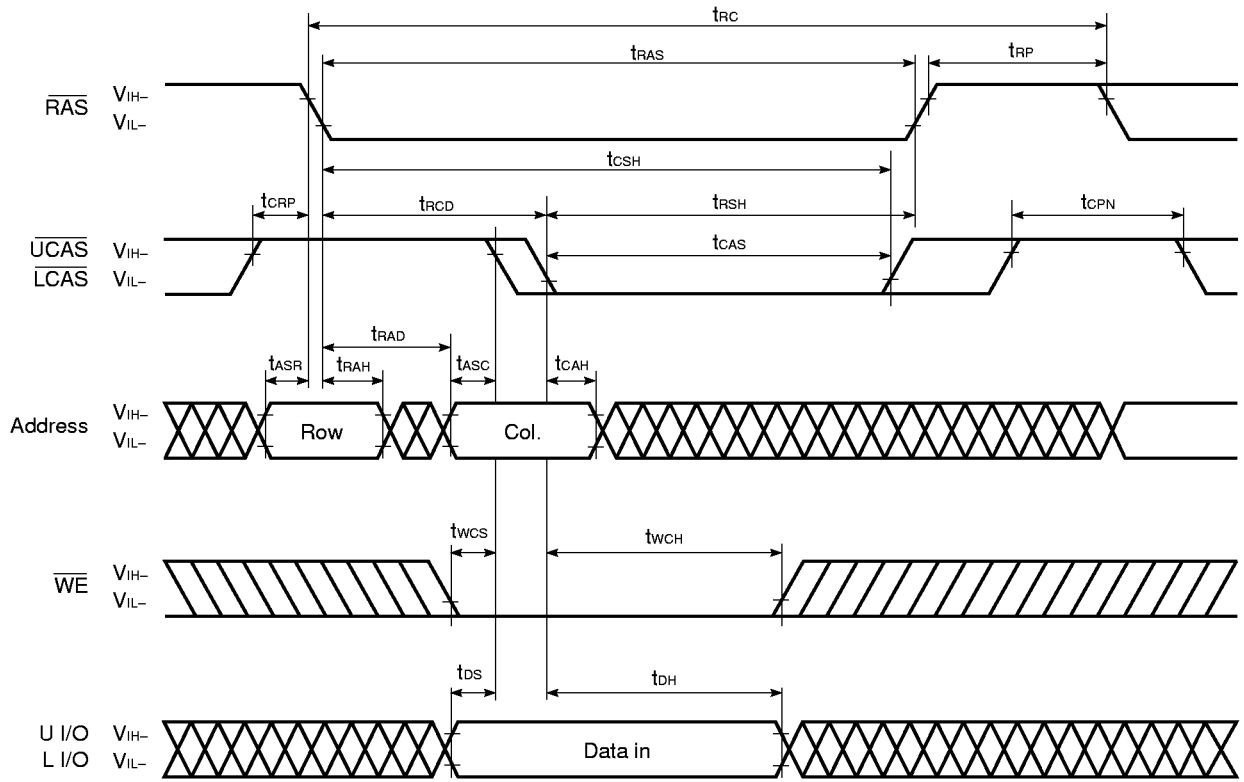
Remark L I/O: Hi-Z

Lower Byte Read Cycle



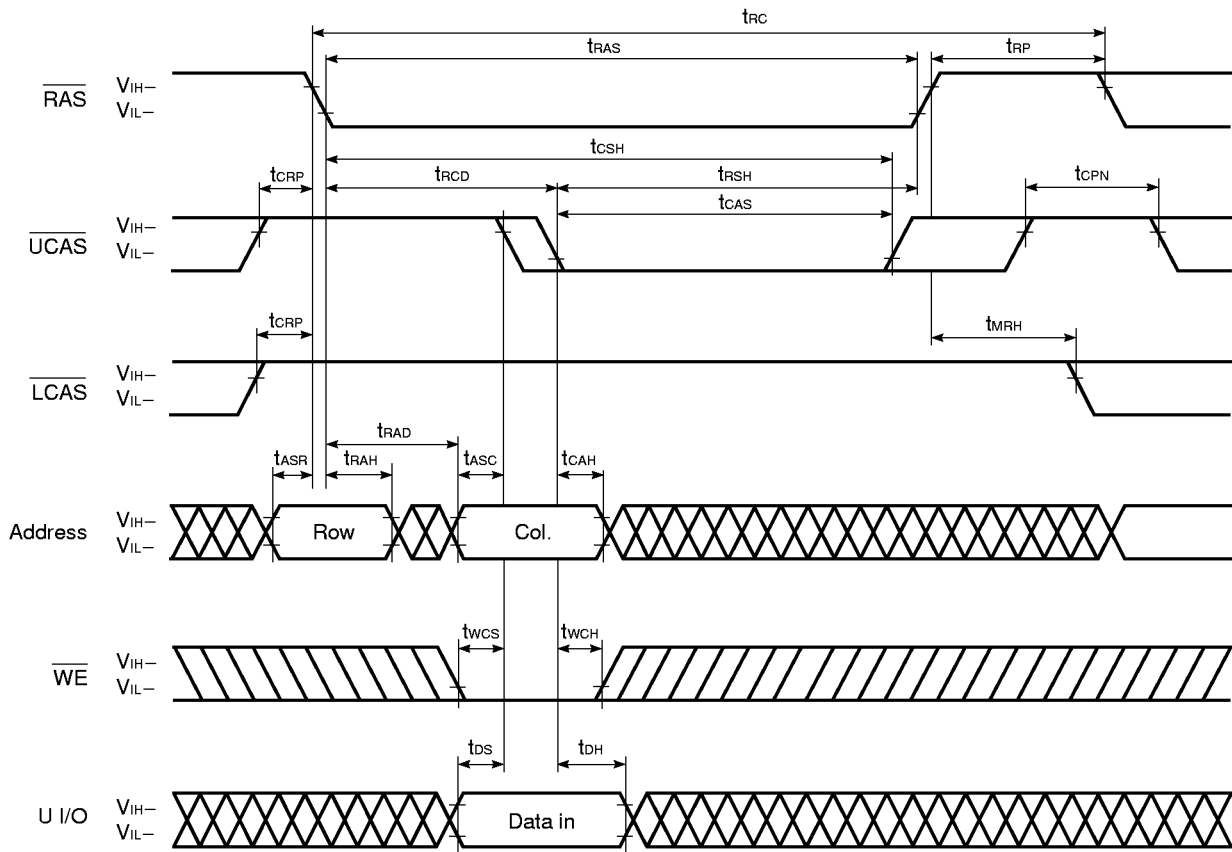
Remark U I/O: Hi-Z

Early Write Cycle



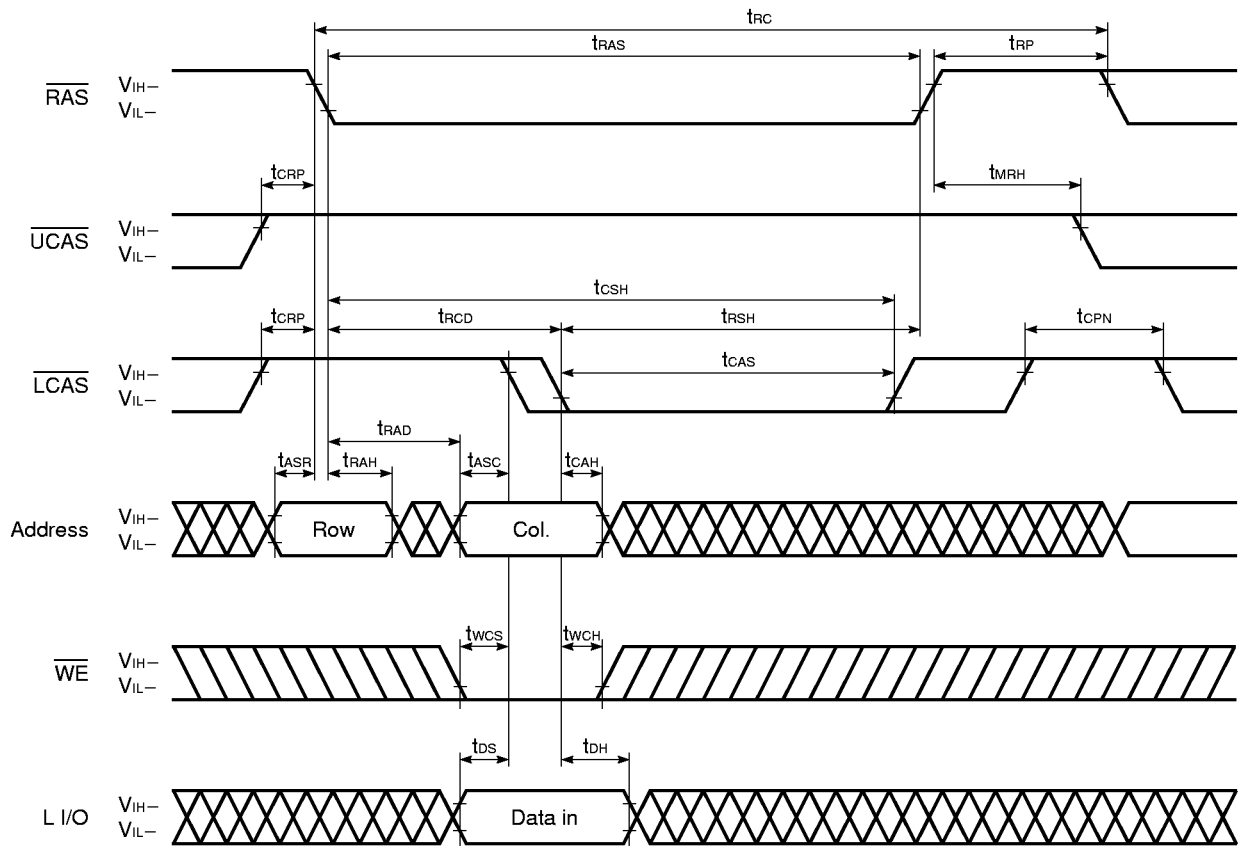
Remark $\overline{\text{OE}}$: Don't care

Upper Byte Early Write Cycle



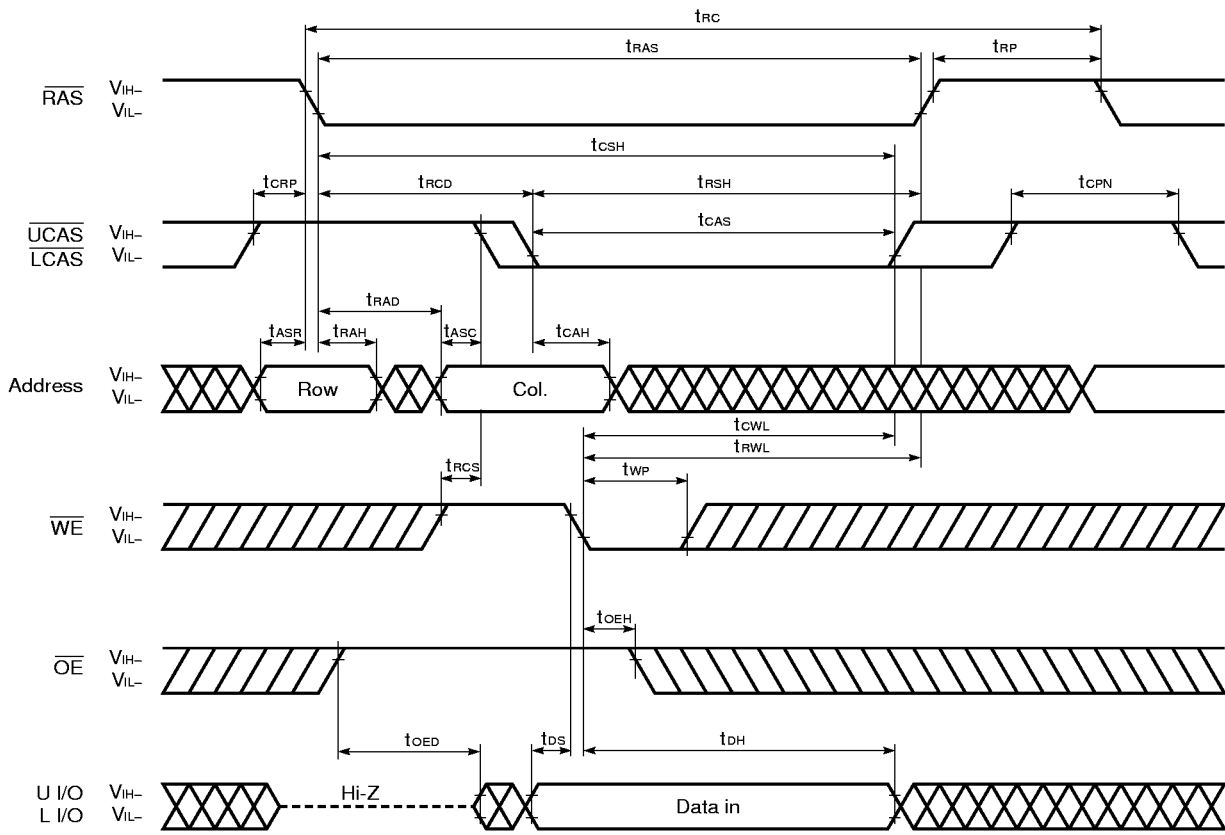
Remark \overline{OE} , L I/O: Don't care

Lower Byte Early Write Cycle

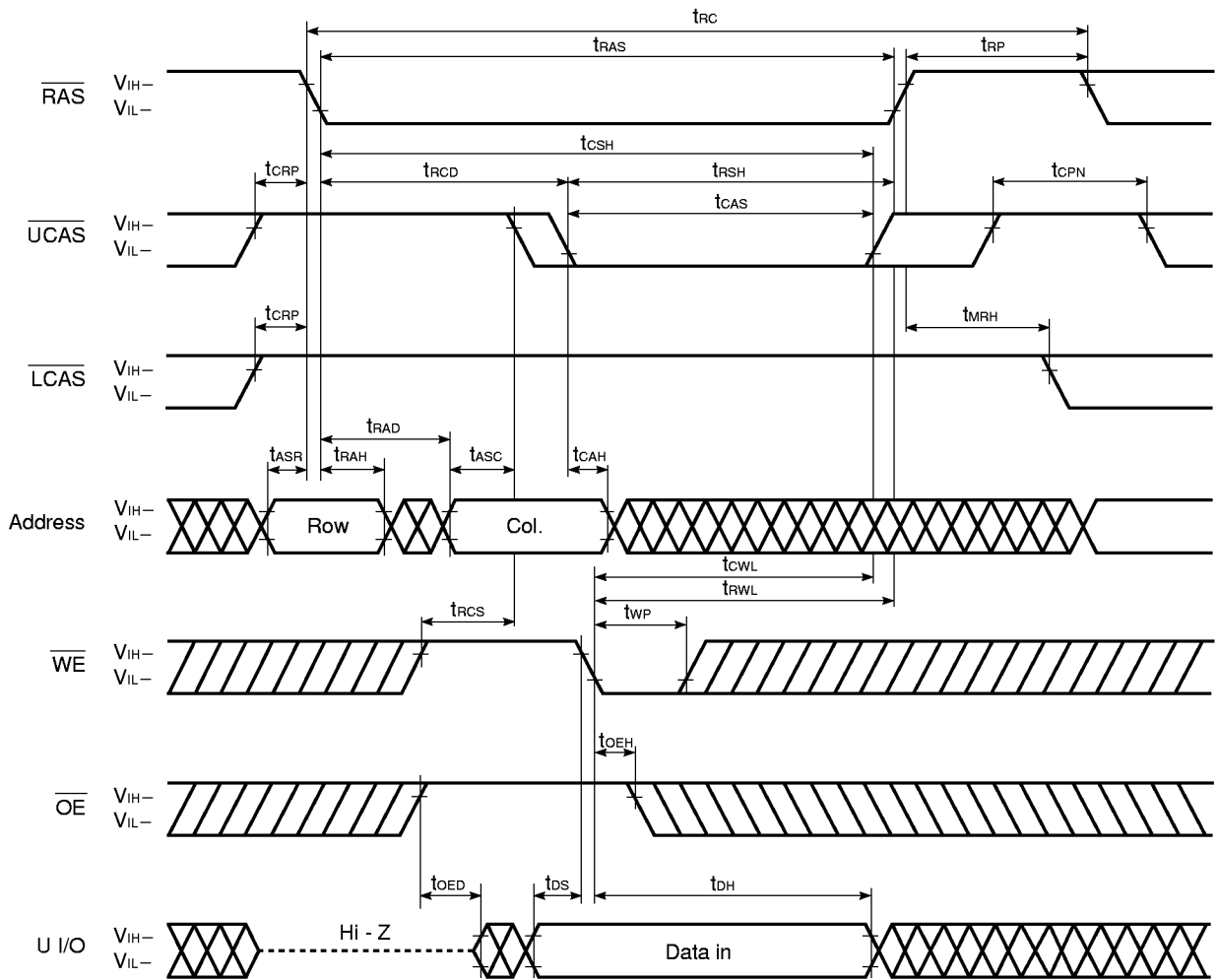


Remark \overline{OE} , U I/O: Don't care

Late Write Cycle

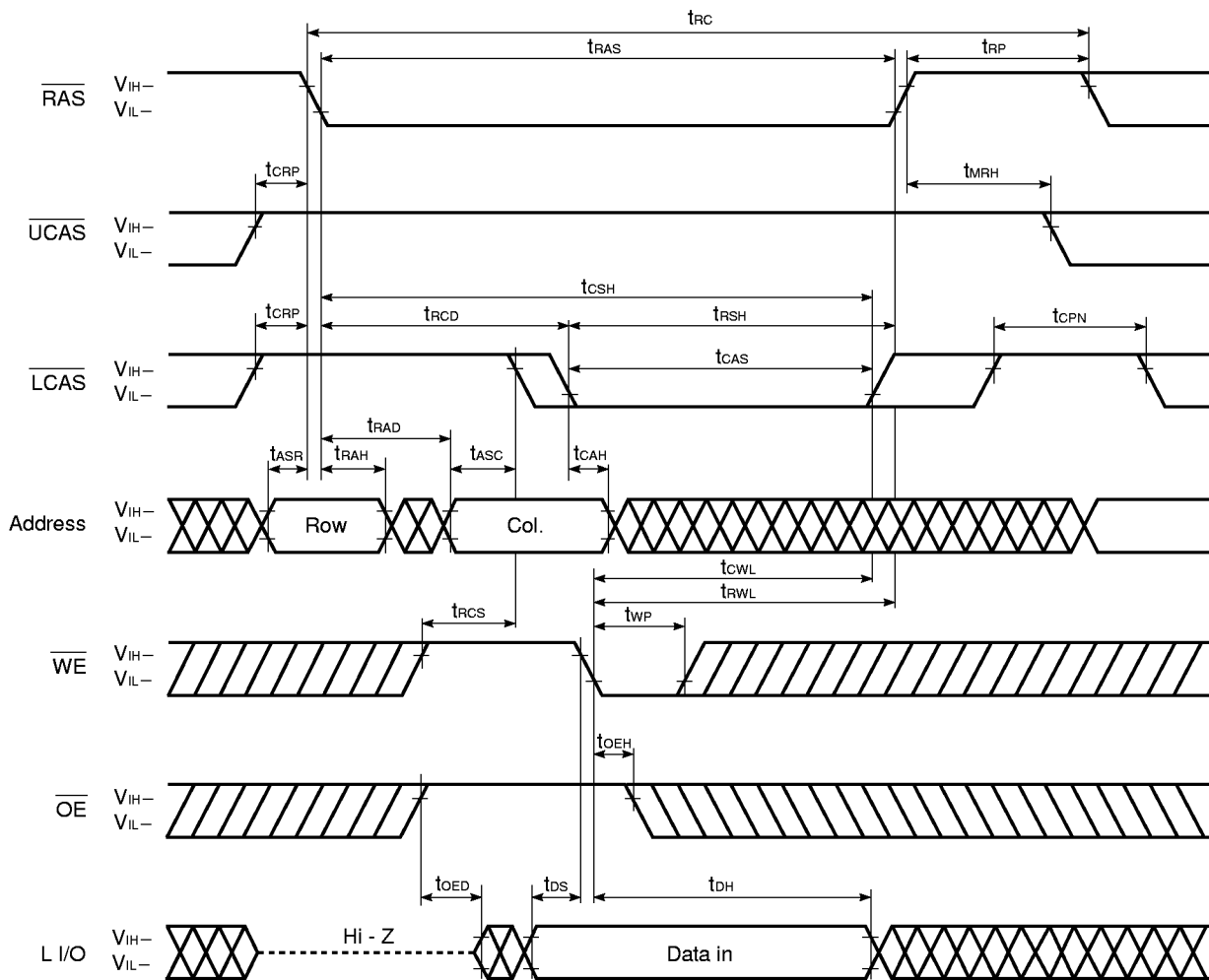


Upper Byte Late Write Cycle



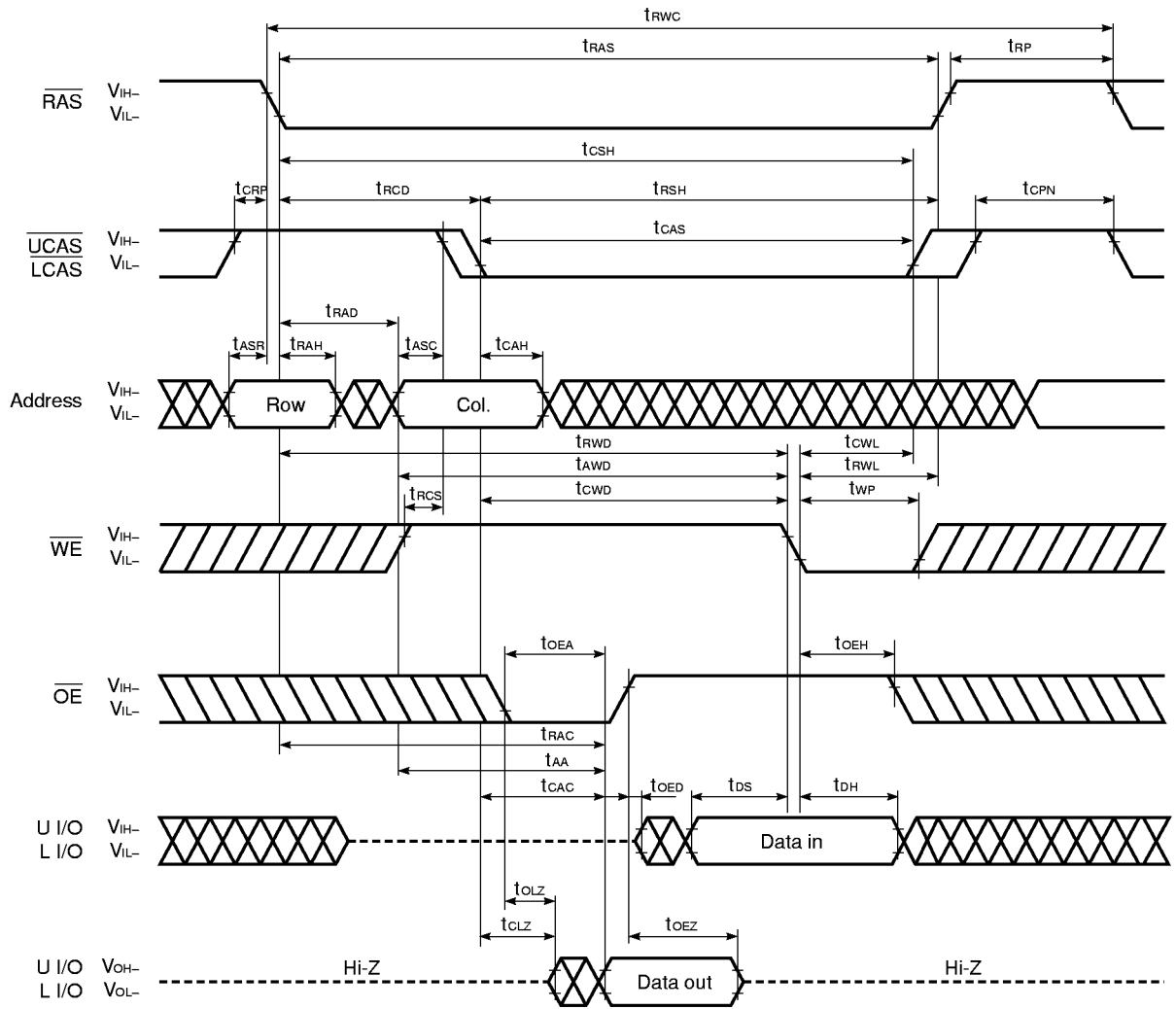
Remark L I/O: Don't care

Lower Byte Late Write Cycle

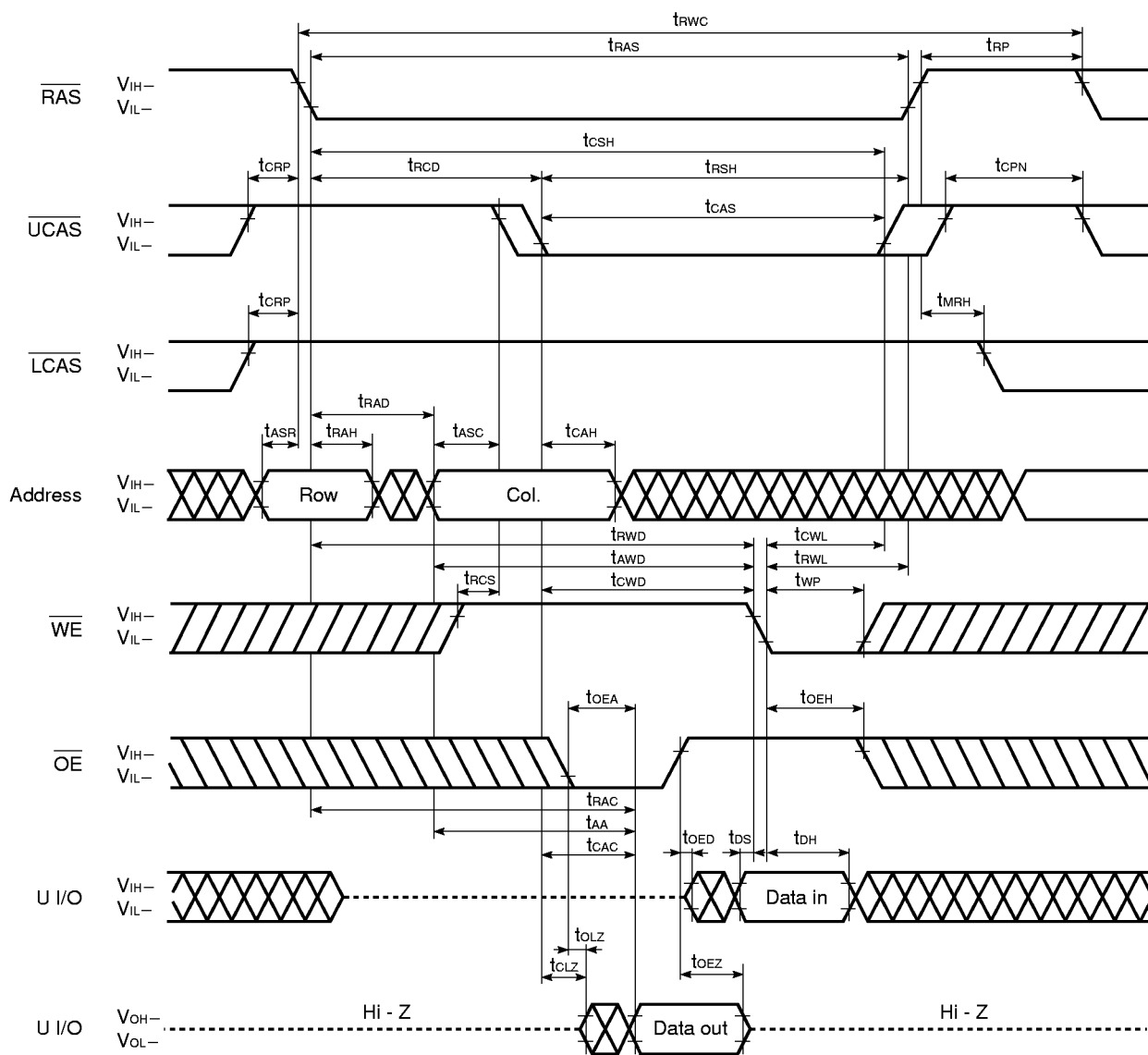


Remark U I/O: Don't care

Read Modify Write Cycle

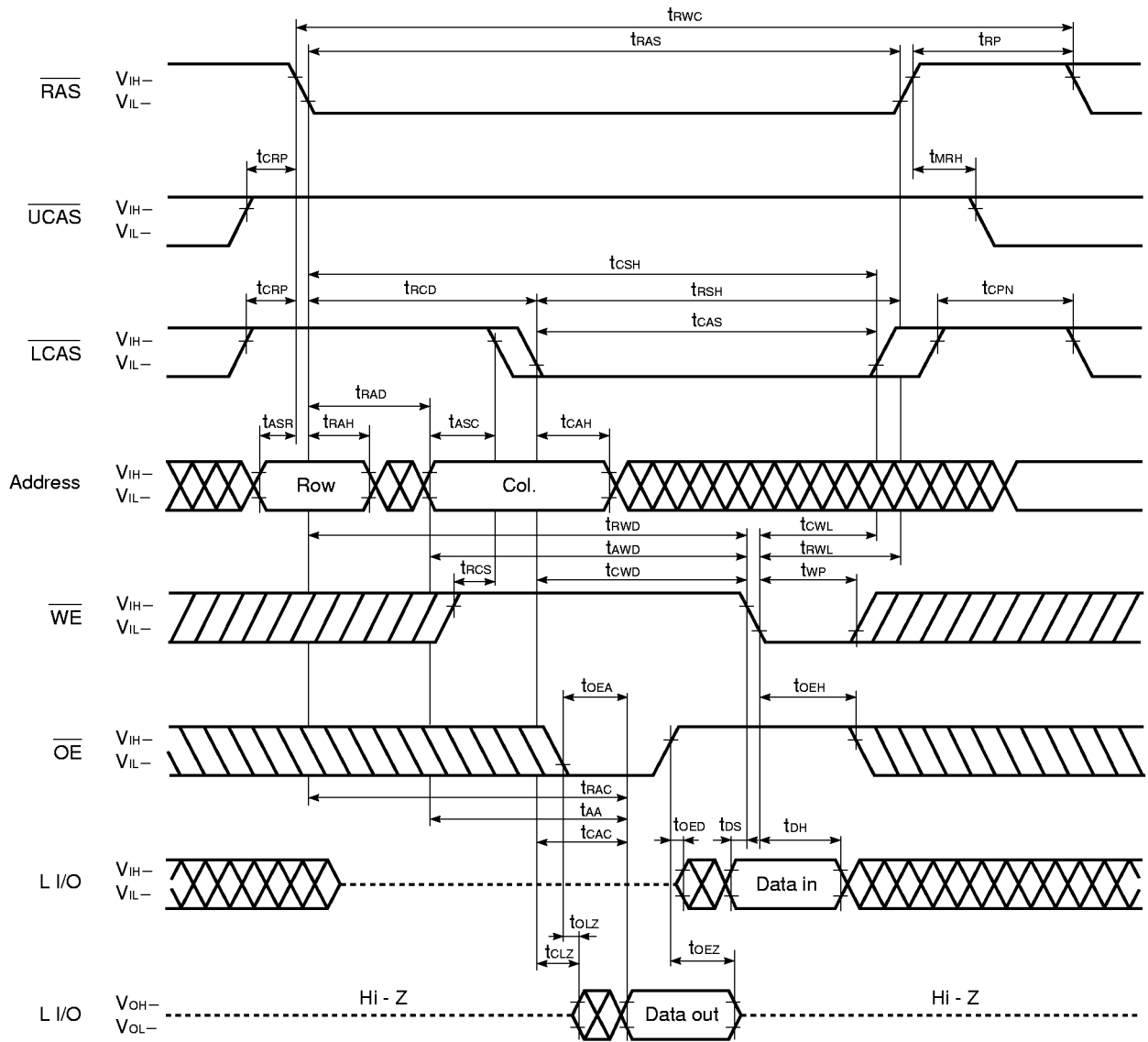


Upper Byte Read Modify Write Cycle



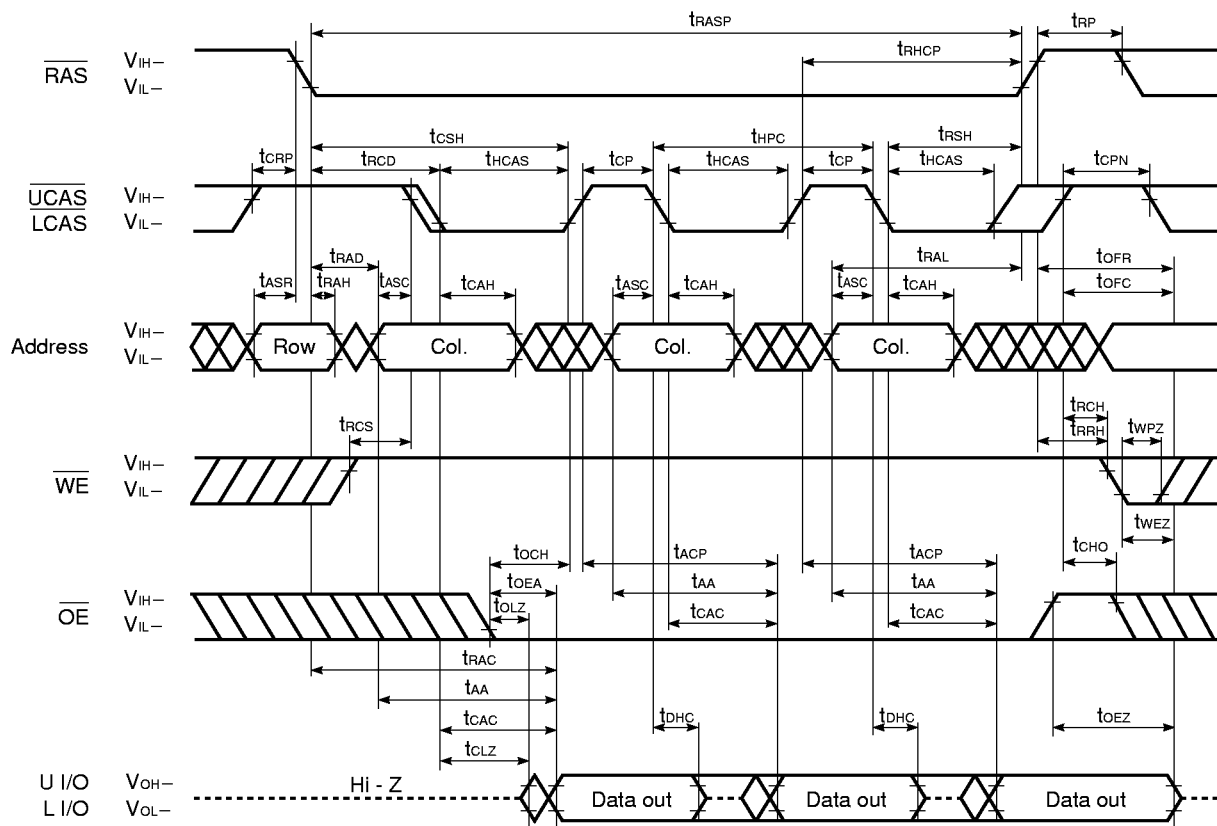
Remark In this cycle, the input data to Lower I/O is ineffective. The data out of that remains Hi-Z.

Lower Byte Read Modify Write Cycle



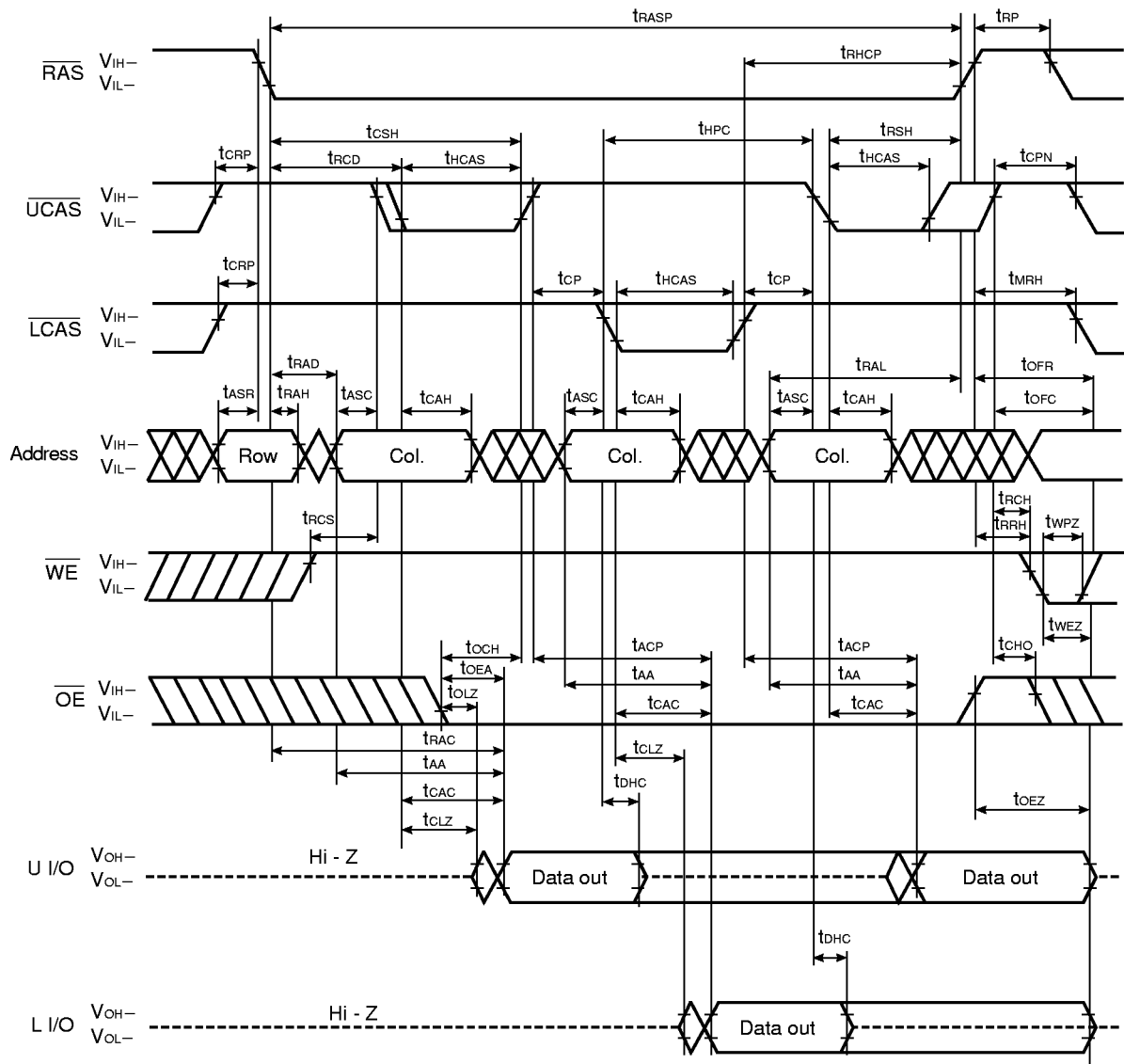
Remark In this cycle, the input data to Upper I/O is ineffective. The data out of that remains Hi-Z.

Hyper Page Mode (EDO) Read Cycle



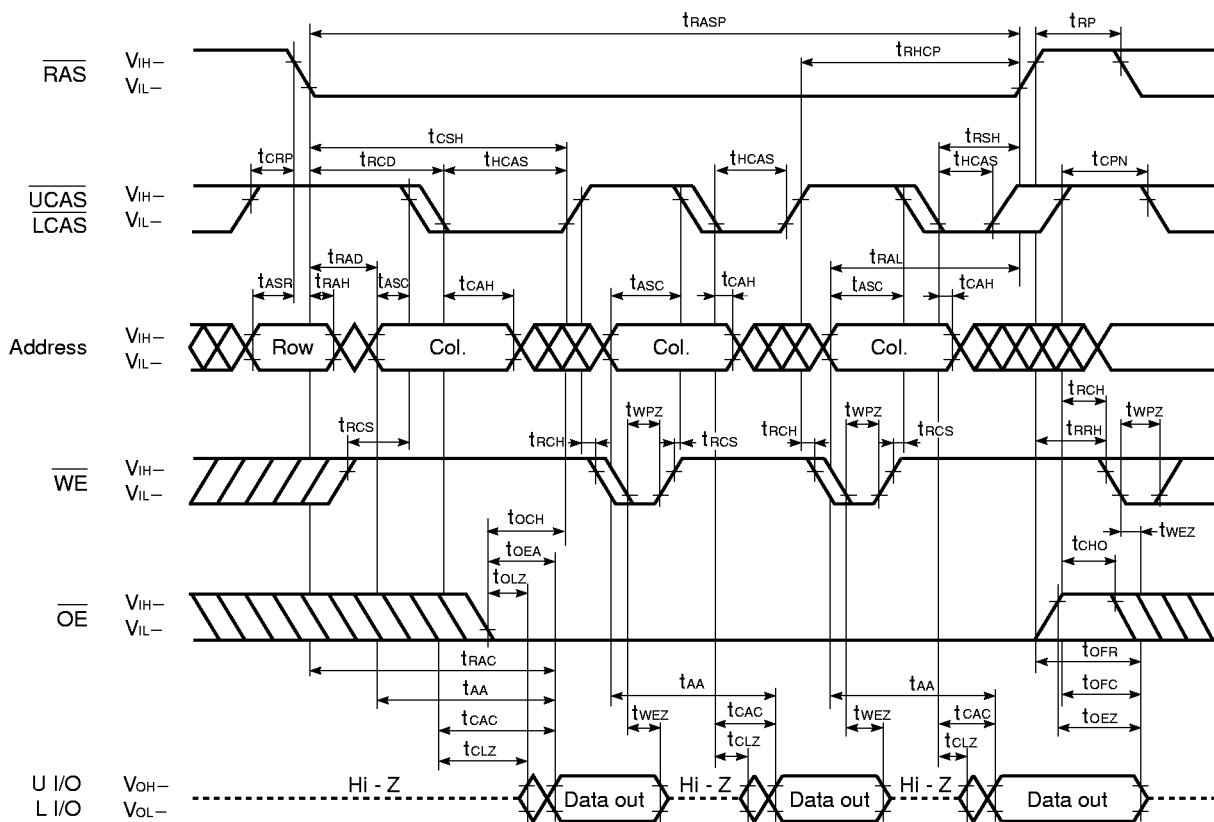
Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive $\overline{\text{CAS}}$ cycles within the same $\overline{\text{RAS}}$ cycle.

Hyper Page Mode (EDO) Byte Read Cycle



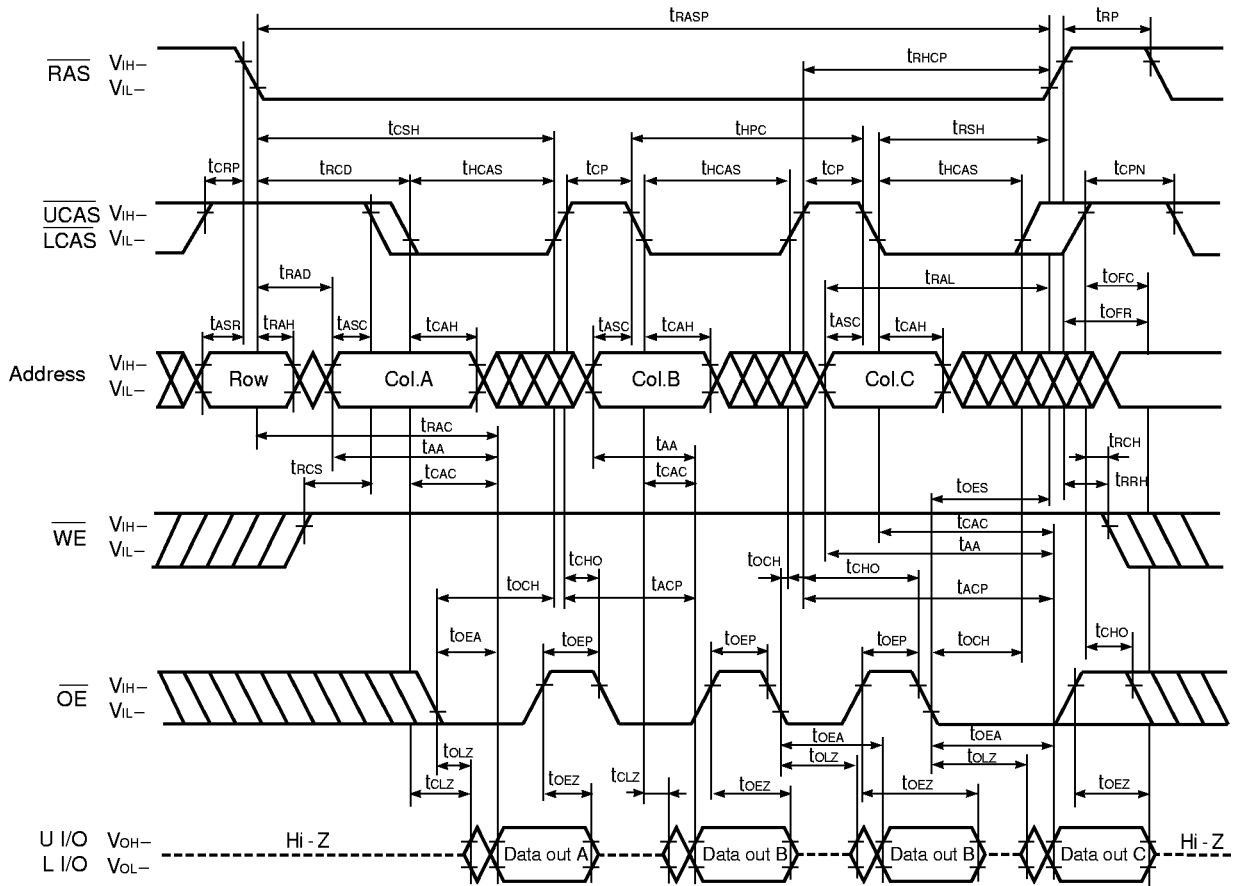
- Remark**
1. In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.
 2. This cycle can be used to control either UCAS or LCAS only. Or, it can be used to control UCAS or LCAS simultaneously, or at random.

Hyper Page Mode (EDO) Read Cycle (\overline{WE} Control)



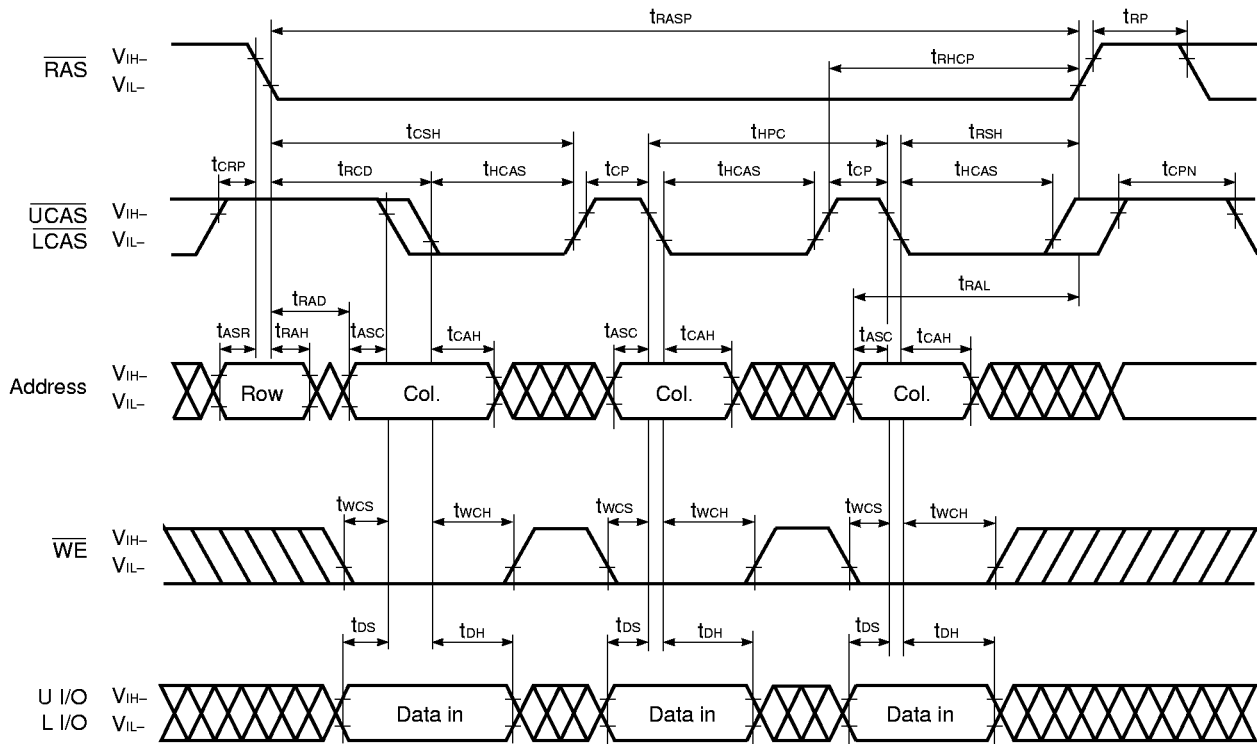
Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive \overline{CAS} cycles within the same \overline{RAS} cycle.

Hyper Page Mode (EDO) Read Cycle ($\overline{\text{OE}}$ Control)



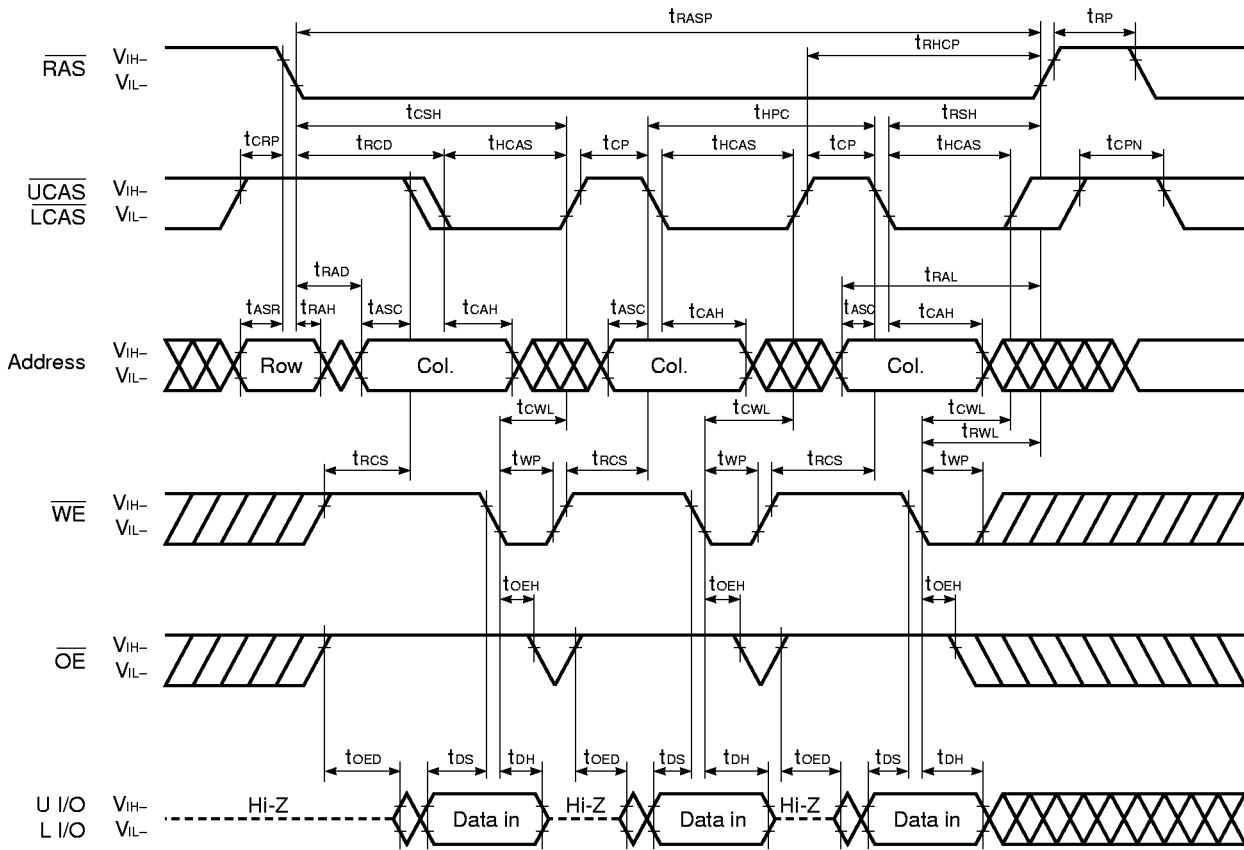
Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

Hyper Page Mode (EDO) Early Write Cycle



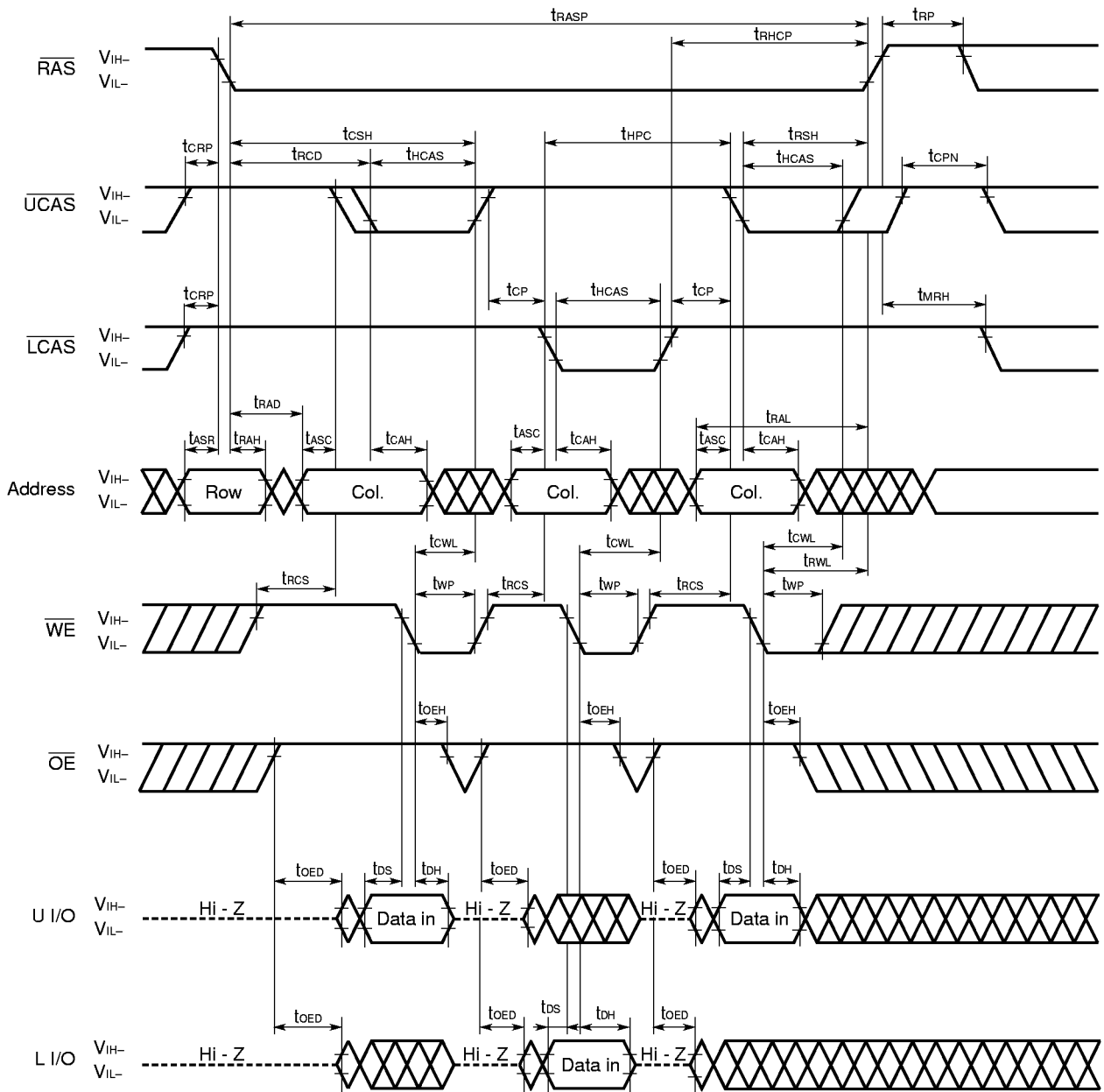
- Remarks**
1. \overline{OE} : Don't care
 2. In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive \overline{CAS} cycles within the same \overline{RAS} cycle.

Hyper Page Mode (EDO) Late Write Cycle



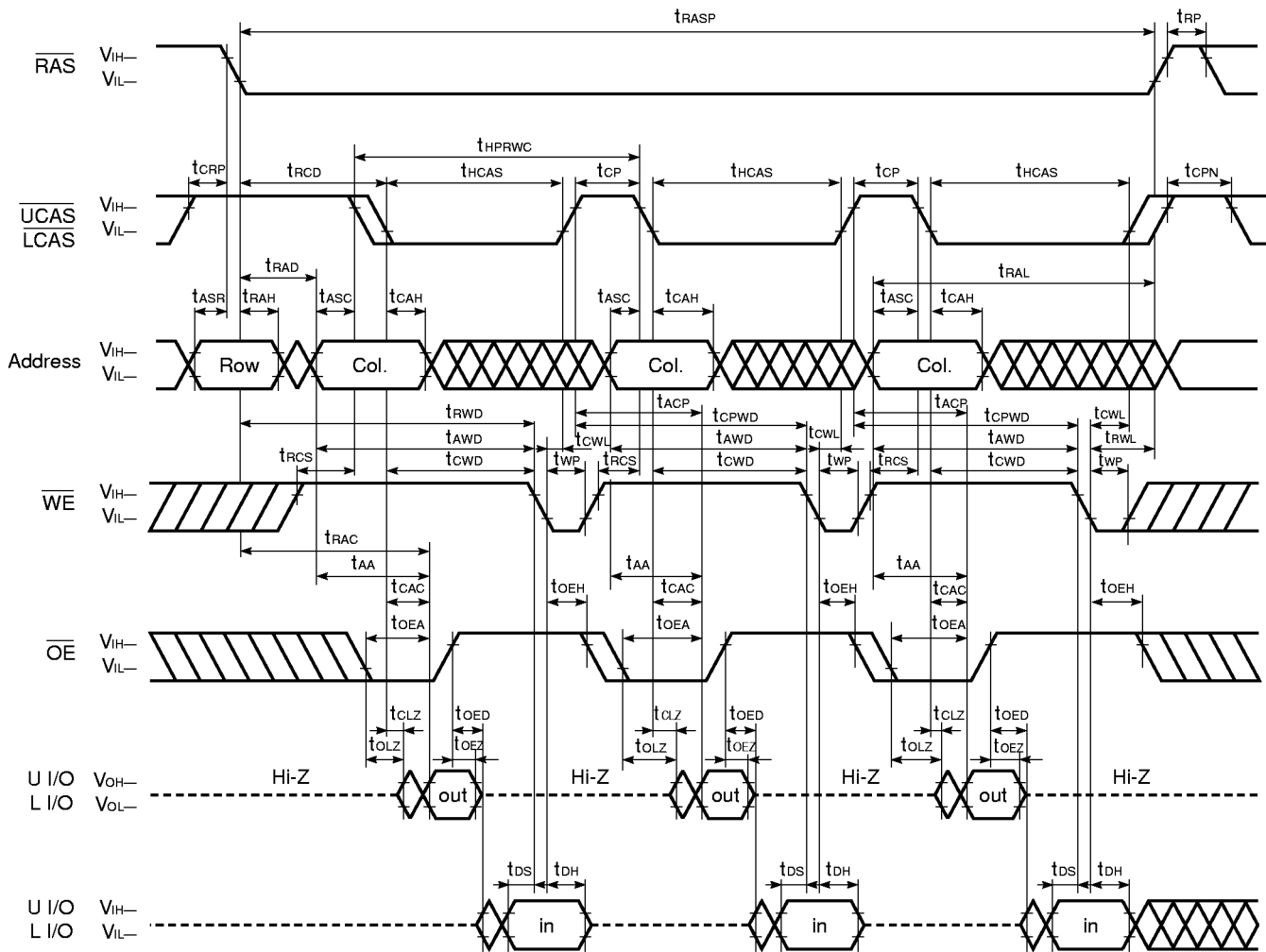
Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive \overline{CAS} cycles within the same \overline{RAS} cycle.

Hyper Page Mode (EDO) Byte Late Write Cycle



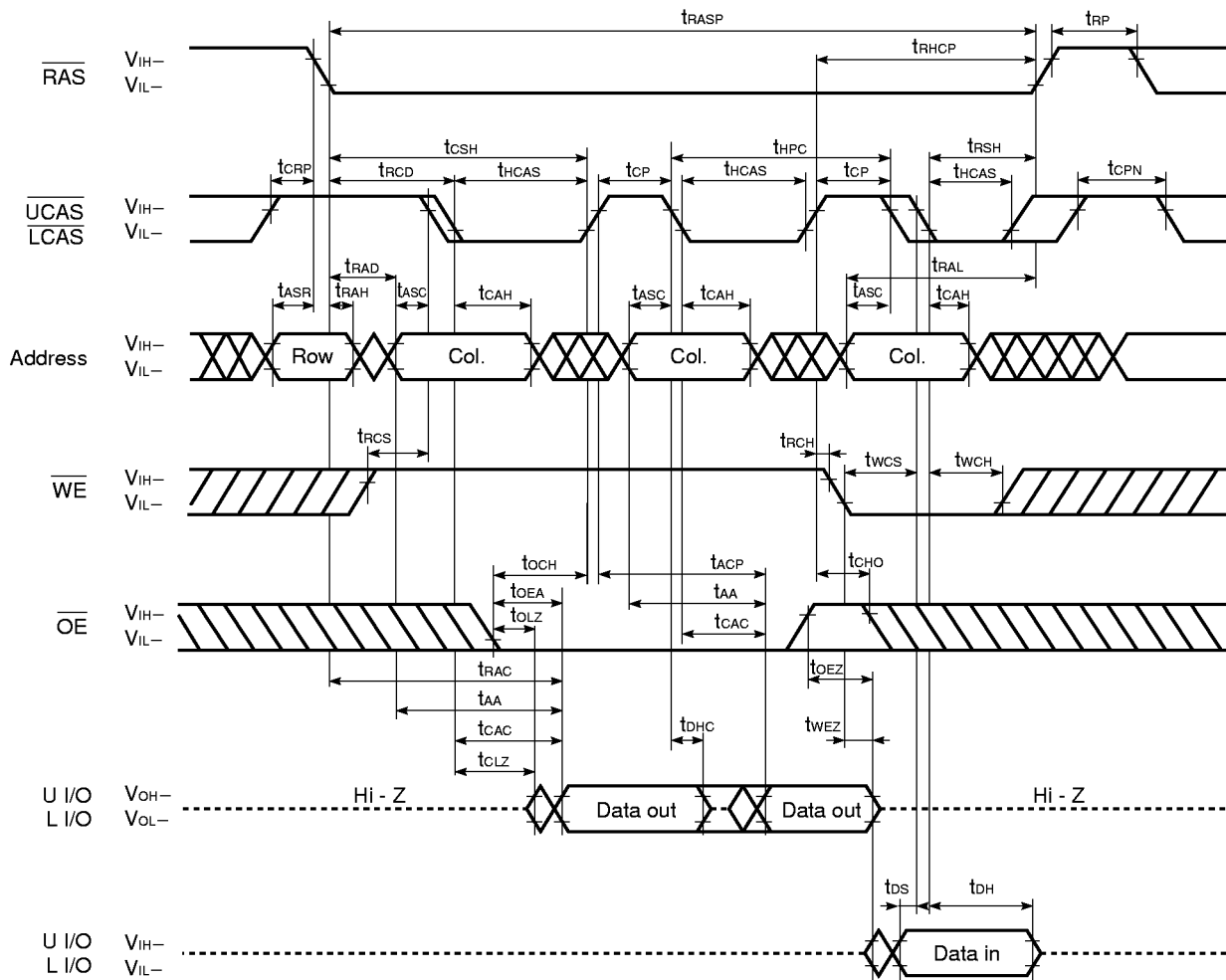
- Remarks**
1. In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive \overline{CAS} cycles within the same \overline{RAS} cycle.
 2. This cycle can be used to control either \overline{UCAS} or \overline{LCAS} only. Or, it can be used to control \overline{UCAS} or \overline{LCAS} simultaneously, or at random.

Hyper Page Mode (EDO) Read Modify Write Cycle



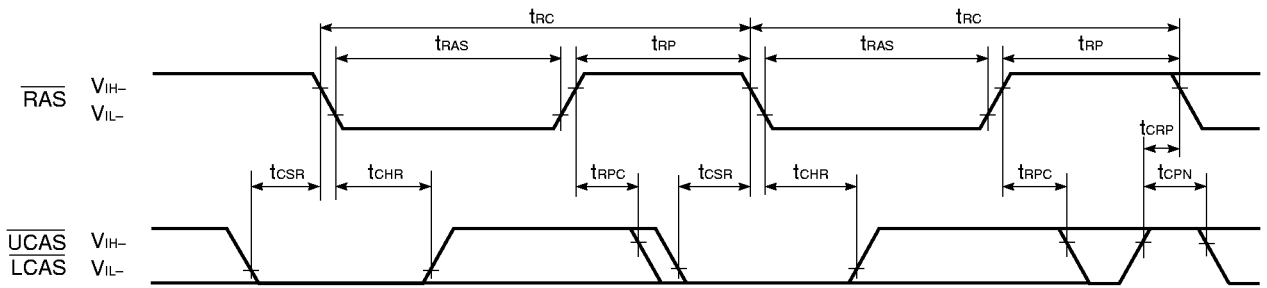
Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

Hyper Page Mode (EDO) Read and Write Cycle



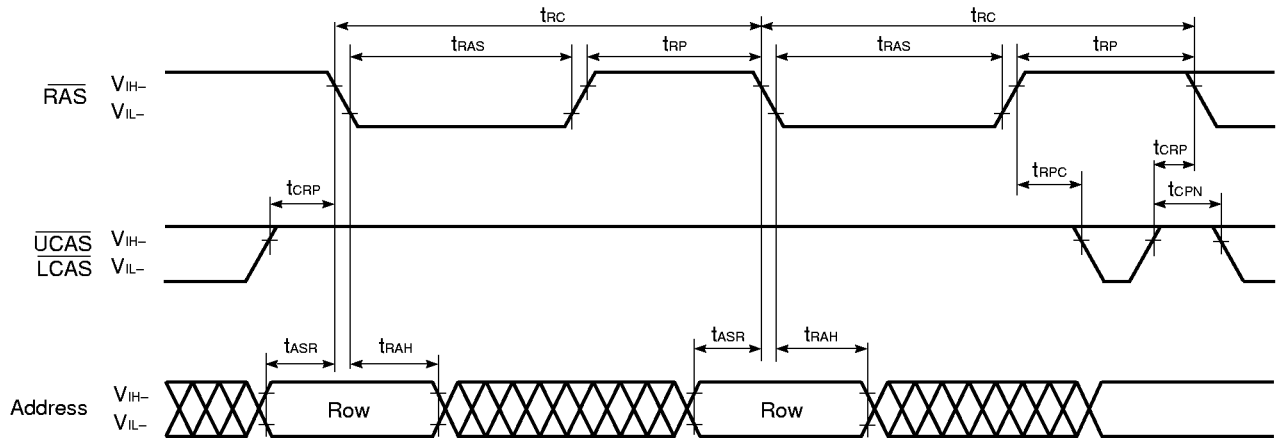
Remark In the hyper page mode (EDO), read, write and read modify write cycles are available for each of the consecutive \overline{CAS} cycles within the same \overline{RAS} cycle.

CAS Before RAS Refresh Cycle



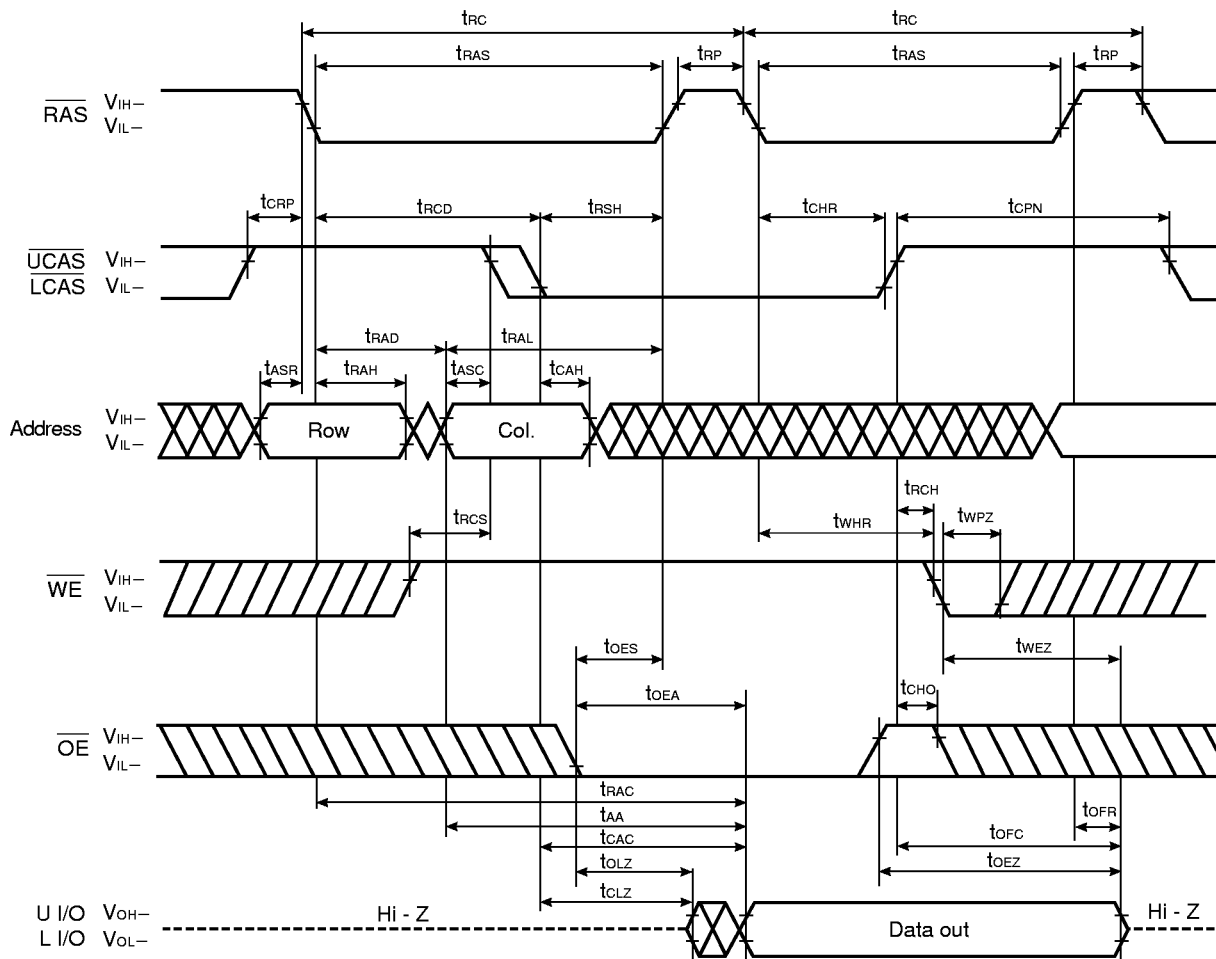
Remark Address, \overline{WE} , \overline{OE} : Don't care L I/O, U I/O: Hi-Z

RAS Only Refresh Cycle

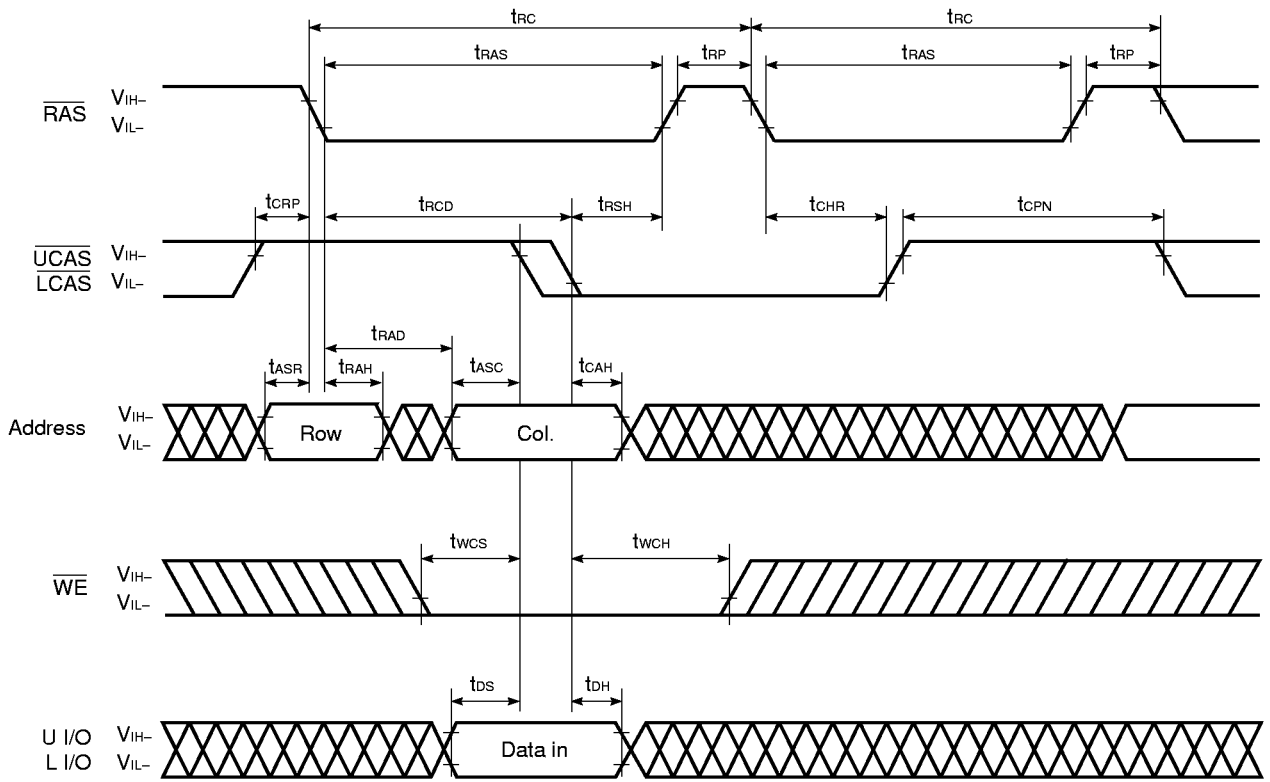


Remark \overline{WE} , \overline{OE} : Don't care L I/O, U I/O: Hi-Z

Hidden Refresh Cycle (Read)



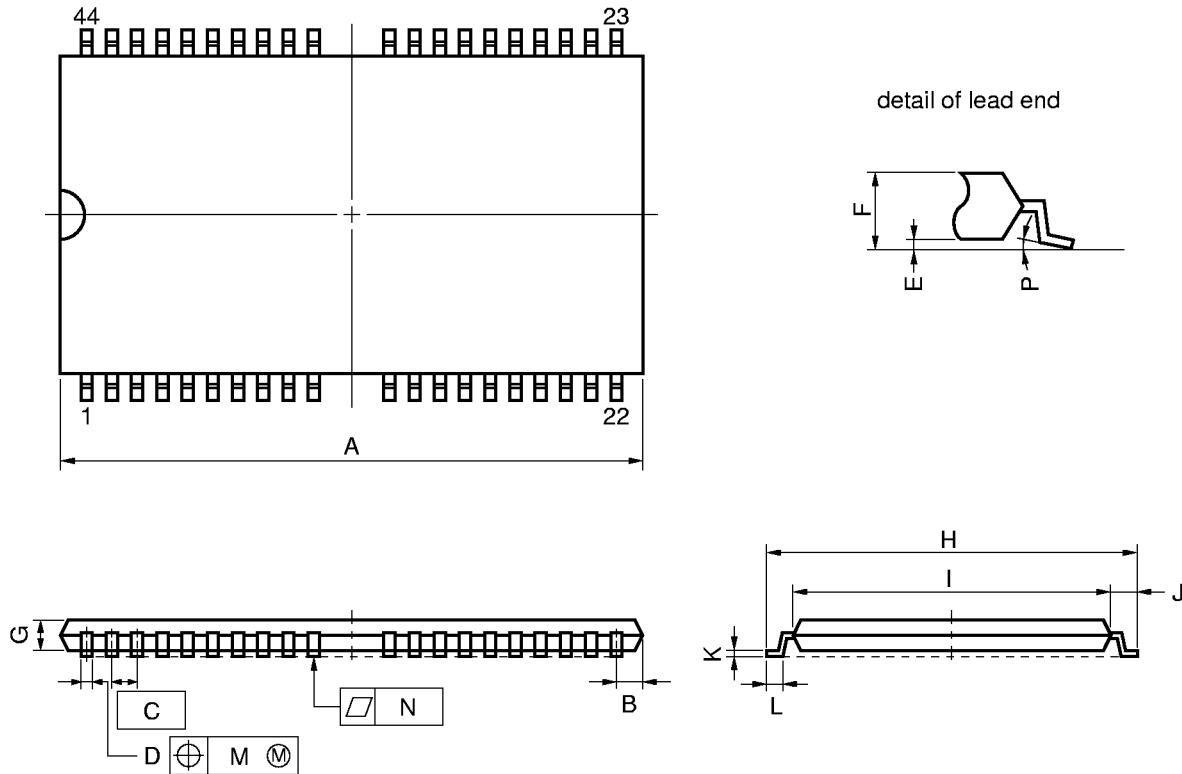
Hidden Refresh Cycle (Write)



Remark \overline{OE} : Don't care

Package Drawings

44 PIN PLASTIC TSOP(II) (400 mil)



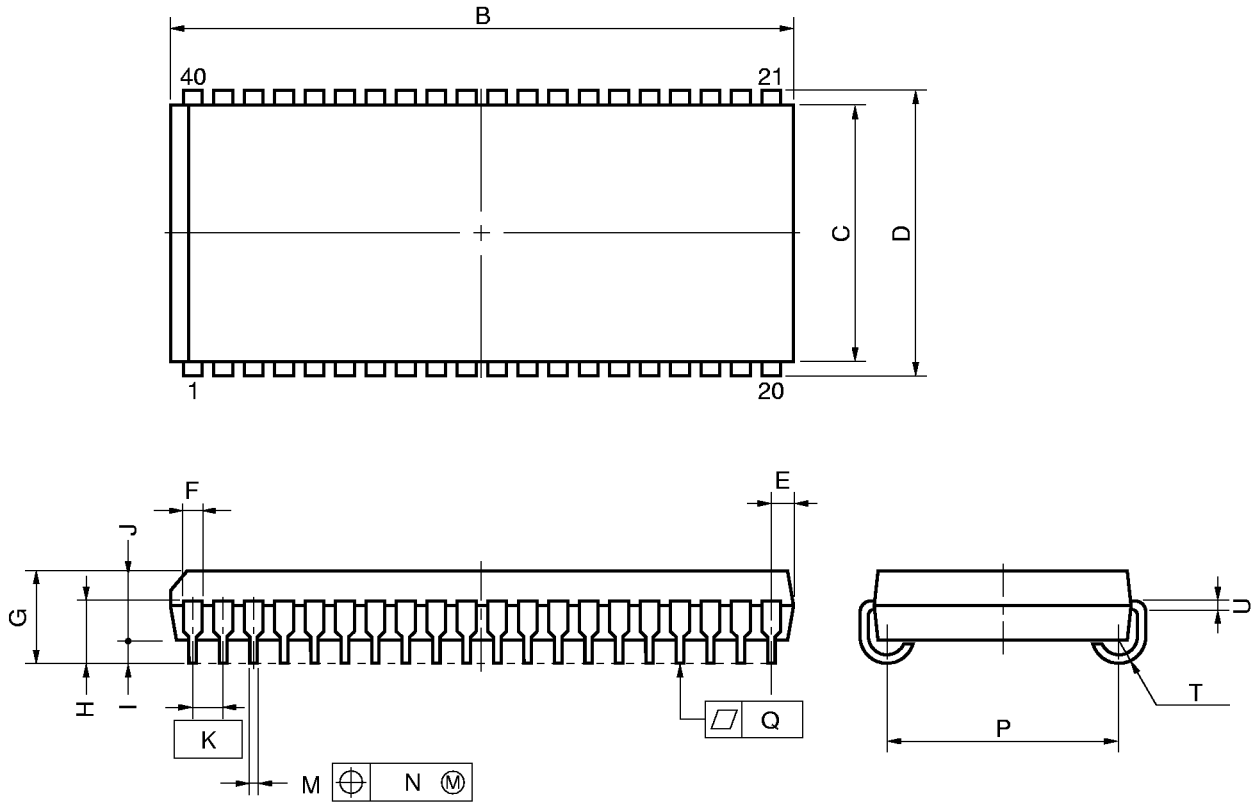
NOTE

Each lead centerline is located within 0.13 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

| ITEM | MILLIMETERS | INCHES |
|------|---|---|
| A | 18.63 MAX. | 0.734 MAX. |
| B | 0.93 MAX. | 0.037 MAX. |
| C | 0.8 (T.P.) | 0.031 (T.P.) |
| D | 0.32 ^{+0.08} _{-0.07} | 0.013±0.003 |
| E | 0.1±0.05 | 0.004±0.002 |
| F | 1.2 MAX. | 0.048 MAX. |
| G | 0.97 | 0.038 |
| H | 11.76±0.2 | 0.463±0.008 |
| I | 10.16±0.1 | 0.400±0.004 |
| J | 0.8±0.2 | 0.031 ^{+0.009} _{-0.008} |
| K | 0.145 ^{+0.025} _{-0.015} | 0.006±0.001 |
| L | 0.5±0.1 | 0.020 ^{+0.004} _{-0.005} |
| M | 0.13 | 0.005 |
| N | 0.10 | 0.004 |
| P | 3° ^{+7°} _{-3°} | 3° ^{+7°} _{-3°} |

S44G5-80-7JF4

40 PIN PLASTIC SOJ (400 mil)



NOTE

Each lead centerline is located within 0.12 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

| ITEM | MILLIMETERS | INCHES |
|------|--|---|
| B | 26.29 ^{+0.2} _{-0.35} | 1.035 ^{+0.008} _{-0.014} |
| C | 10.16 | 0.400 |
| D | 11.18±0.2 | 0.440±0.008 |
| E | 1.08±0.15 | 0.043 ^{+0.006} _{-0.007} |
| F | 0.7 | 0.028 |
| G | 3.5±0.2 | 0.138±0.008 |
| H | 2.4±0.2 | 0.094 ^{+0.009} _{-0.008} |
| I | 0.8 MIN. | 0.031 MIN. |
| J | 2.6 | 0.102 |
| K | 1.27(T.P.) | 0.050(T.P.) |
| M | 0.40±0.10 | 0.016 ^{+0.004} _{-0.005} |
| N | 0.12 | 0.005 |
| P | 9.40±0.20 | 0.370±0.008 |
| Q | 0.15 | 0.006 |
| T | R0.85 | R0.033 |
| U | 0.20 ^{+0.10} _{-0.05} | 0.008 ^{+0.004} _{-0.002} |

P40LE-400A-2

Recommended Soldering Conditions

The following conditions (see tables below and next page) must be met for soldering conditions of the μPD424210.

For more details, refer to our document “SEMICONDUCTOR DEVICE MOUNTING TECHNOLOGY MANUAL” (C10535E).

Please consult with our sales offices in case other soldering process is used, or in case the soldering is done under different conditions.

Types of Surface Mount Device

μPD424210G5-7JF: 44-pin plastic TSOP (II) (300 mil)

| Soldering process | Soldering conditions | Symbol |
|------------------------|--|------------|
| Infrared ray reflow | Peak temperature of package surface: 235 °C or lower, Reflow time: 30 seconds or less (210 °C or higher), Number of reflow processes: MAX. 3 Exposure limit: 7 days ^{Note} (10 hours pre-baking is required at 125 °C afterwards) | IR35-107-3 |
| VPS | Peak temperature of package: 215 °C or lower, Reflow time: 40 seconds or less (200 °C or higher), Number of reflow processes: MAX. 3 Exposure limit: 7 days ^{Note} (10 hours pre-baking is required at 125 °C afterwards) | VP15-107-3 |
| Partial heating method | Terminal temperature: 300 °C or lower, Time: 3 seconds or lower (Per side of the package). | _____ |

Note Exposure limit before soldering after dry-pack package is opened.
Storage conditions: 25 °C and relative humidity at 65 % or less.

Caution Do not apply more than one soldering method at any one time, except for “Partial heating method”.

μPD424210LE: 40-pin plastic SOJ (300 mil)

| Soldering process | Soldering conditions | Symbol |
|------------------------|--|------------|
| Infrared ray reflow | Peak temperature of package surface: 235 °C or lower, Reflow time: 30 seconds or less (210 °C or higher), Number of reflow processes: MAX. 3 Exposure limit: 7 days ^{Note} (20 hours pre-baking is required at 125 °C afterwards) | IR35-207-3 |
| VPS | Peak temperature of package: 215 °C or lower, Reflow time: 40 seconds or less (200 °C or higher), Number of reflow processes: MAX. 3 Exposure limit: 7 days ^{Note} (20 hours pre-baking is required at 125 °C afterwards) | VP15-207-3 |
| Partial heating method | Terminal temperature: 300 °C or lower, Time: 3 seconds or less (Per side of the package). | — |

Note Exposure limit before soldering after dry-pack package is opened.
Storage conditions: 25 °C and relative humidity at 65 % or less.

Caution Do not apply more than one soldering method at any one time, except for “Partial heating method”.